

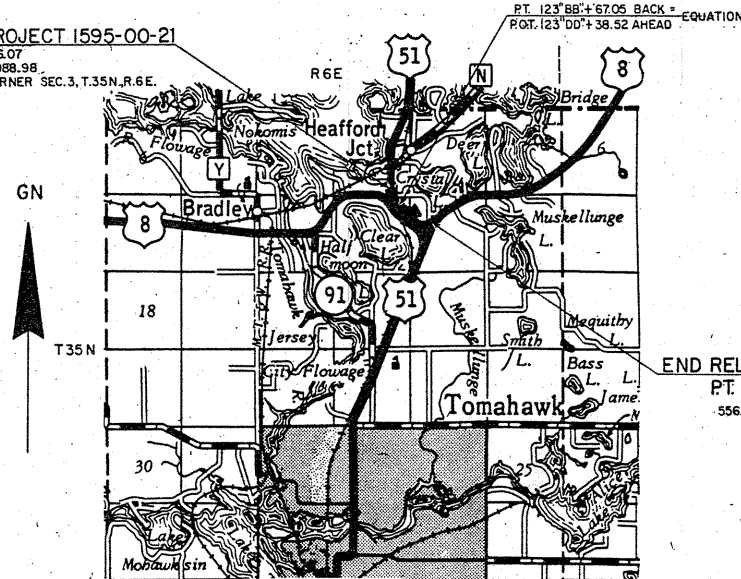
Conventional Signs and Abbreviations

AC.	ACRES	P.C.	POINT OF CURVATURE
ET. AL.	AND OTHERS	P.I.	POINT OF INTERSECTIONS
B.F.	BEST FIT SURVEY	P.T.	POINT OF TANGENT
C/L.	CENTERLINE	P.O.C.	POINT OF CURVE
A.	CENTER ANGLE OR DELTA	P.O.T.	POINT ON TANGENT
D.	DEGREE OF CURVE	P.L.	PROPERTY LINE
E.	EXTERNAL DISTANCE	R.	RADIUS
G.	GARAGE	R.R.	RAILROAD
GOV'T.	GOVERNMENT	R/W.	RIGHT OF WAY
H.	HOUSE	S.E.	SOUTHEAST
INC.	INCORPORATED	S.W.	SOUTHWEST
I.	INTERSECTION ANGLE	STA.	STATION
L.	LENGTH OF CURVE	T.	TANGENT LENGTH OF CURVE
MI.	MILE	U.S.H.	UNITED STATES HIGHWAY
N.E.	NORTHEAST	V.	VOLUME
N.W.	NORTHWEST		
P.	PAGE		

R/W PROJECT NUMBER	1595-00-21	SHEET NUMBER	4.0	TOTAL SHEETS	4
FEDERAL PROJECT NUMBER					
PLAT OF RIGHT OF WAY REQUIRED FOR BRADLEY-RHINELANDER HEAFFORD JUNCTION OVERHEAD U.S.H. 8 LINCOLN COUNTY					
CONSTRUCTION PROJECT NUMBER					

BEGIN RELOCATION ORDER PROJECT 1595-00-21

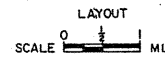
PC. 111° 00' 00" BB' 197.54' N 622,386.07
E 2,072,088.98
155.68' N. & 1332.57' W. OF THE SE CORNER SEC. 3, T.35N, R.6E.



END RELOCATION ORDER PROJECT 1595-00-21

PT. 157° 00' 00" DD' 19.16' N 620,147.35
E 2,075,276.38
556.99' N. & 1855.20' E. OF THE W. 1/4 CORNER SEC. 11, T.35N, R.6E.

PARCEL NO.	TOTAL ACRES	SHEET NO.	OWNER
2	4.27	4.2	ALLIED INVESTORS INC.
3	88.68	4.2	GERALD E. ROBERTS ET. AL.
4	17.20	4.3	MORBARK INDUSTRIES INC.
6	1.00	4.3	MACH FARMS INC. ET. AL.



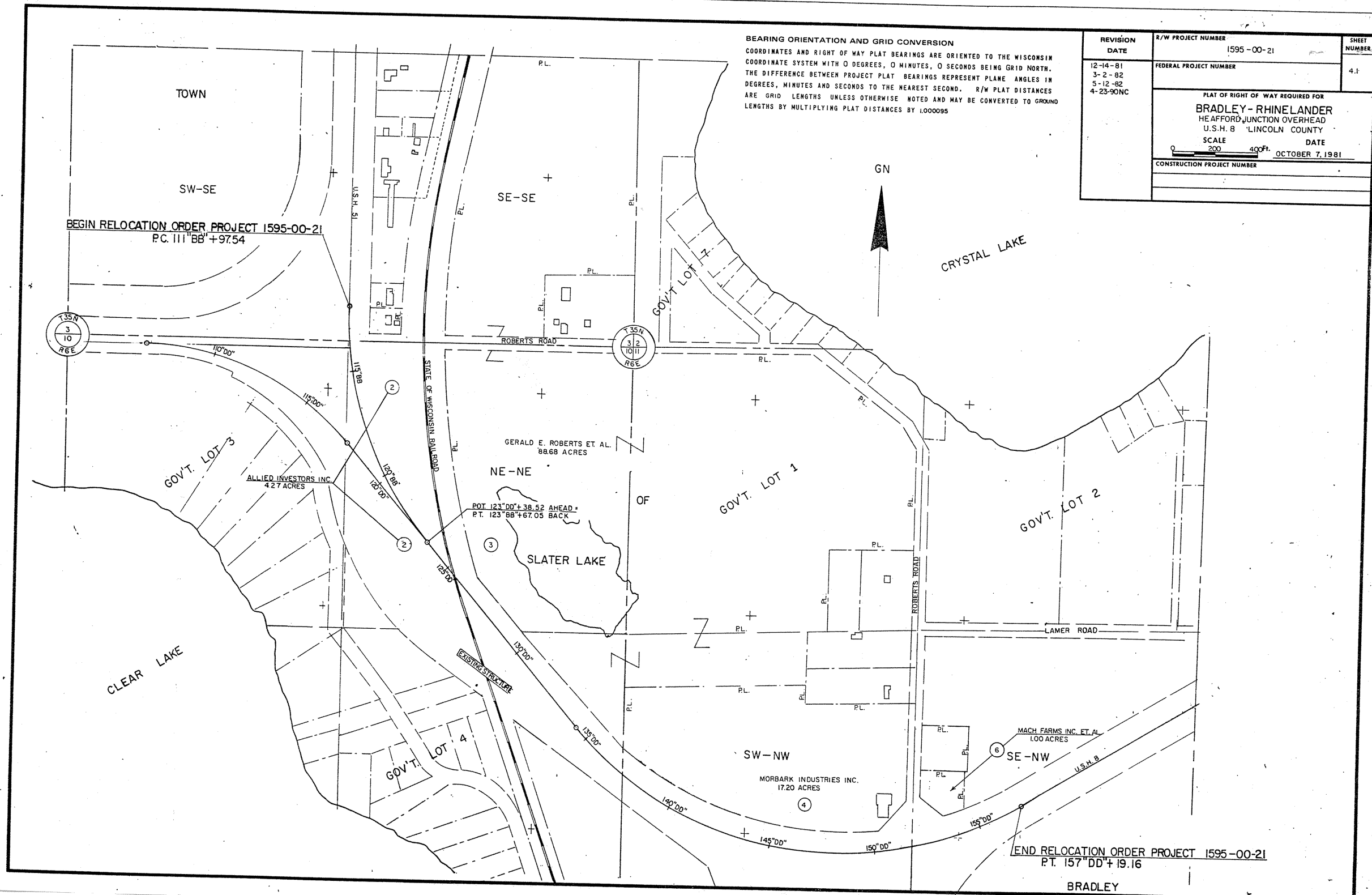
TOTAL NET LENGTH OF CENTERLINE 0.862 MI.

REVISION DATE	STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
12-14-81	Approved: _____ Date: 10/17/81
3-2-82	Approved: _____ Date: _____
5-12-82 NC	Approved: _____ Date: _____
4-23-90 NC	Approved: _____ Date: _____
	Approved: _____ Date: _____
	Approved: _____ Date: _____
	Approved: _____ Date: _____
	Approved: _____ Date: _____
	Approved: _____ Date: _____
	Approved: _____ Date: _____

ALL COORDINATES SHOWN ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COORDINATE SYSTEM CENTRAL ZONE.

BEARING ORIENTATION AND GRID CONVERSION
 COORDINATES AND RIGHT OF WAY PLAT BEARINGS ARE ORIENTED TO THE WISCONSIN COORDINATE SYSTEM WITH 0 DEGREES, 0 MINUTES, 0 SECONDS BEING GRID NORTH. THE DIFFERENCE BETWEEN PROJECT PLAT BEARINGS REPRESENT PLANE ANGLES IN DEGREES, MINUTES AND SECONDS TO THE NEAREST SECOND. R/W PLAT DISTANCES ARE GRID LENGTHS UNLESS OTHERWISE NOTED AND MAY BE CONVERTED TO GROUND LENGTHS BY MULTIPLYING PLAT DISTANCES BY 1.000095

REVISION DATE	R/W PROJECT NUMBER	SHEET NUMBER
12-14-81	1595-00-21	4.1
3-2-82	FEDERAL PROJECT NUMBER	
5-12-82		
4-23-90NC		
PLAT OF RIGHT OF WAY REQUIRED FOR		
BRADLEY - RHINELANDER		
HEAFFORD JUNCTION OVERHEAD		
U.S.H. 8 LINCOLN COUNTY		
SCALE	DATE	
200	OCTOBER 7, 1981	
CONSTRUCTION PROJECT NUMBER		



BEGIN RELOCATION ORDER PROJECT 1595-00-21
 P.C. 111° 00' 00" + 97.54

END RELOCATION ORDER PROJECT 1595-00-21
 P.T. 157° 00' 00" + 19.16

BRADLEY

TOWN

SW-SE RECON DELOCATION ORDER PROJECT 1595-00-21
PC III BB +97.54 N 622,386.07
 E 2,072,088.98

T/L CURVE "D"
 P.I. 491° 0' +46.0
 I. 89° 36'
 A. 90° 24'
 D. 6' 30"
 T. 888.1'

BEARING ORIENTATION AND GRID CONVERSION

COORDINATES AND RIGHT OF WAY PLAT BEARINGS ARE ORIENTED TO THE WISCONSIN COORDINATE SYSTEM WITH 0 DEGREES, 0 MINUTES, 0 SECONDS BEING GRID NORTH. THE DIFFERENCE BETWEEN PROJECT PLAT BEARINGS REPRESENT PLANE ANGLES IN DEGREES, MINUTES AND SECONDS TO THE NEAREST SECOND. R/W PLAT DISTANCES ARE GRID LENGTHS UNLESS OTHERWISE NOTED AND MAY BE CONVERTED TO GROUND LENGTHS BY MULTIPLYING PLAT DISTANCES BY 1.000095

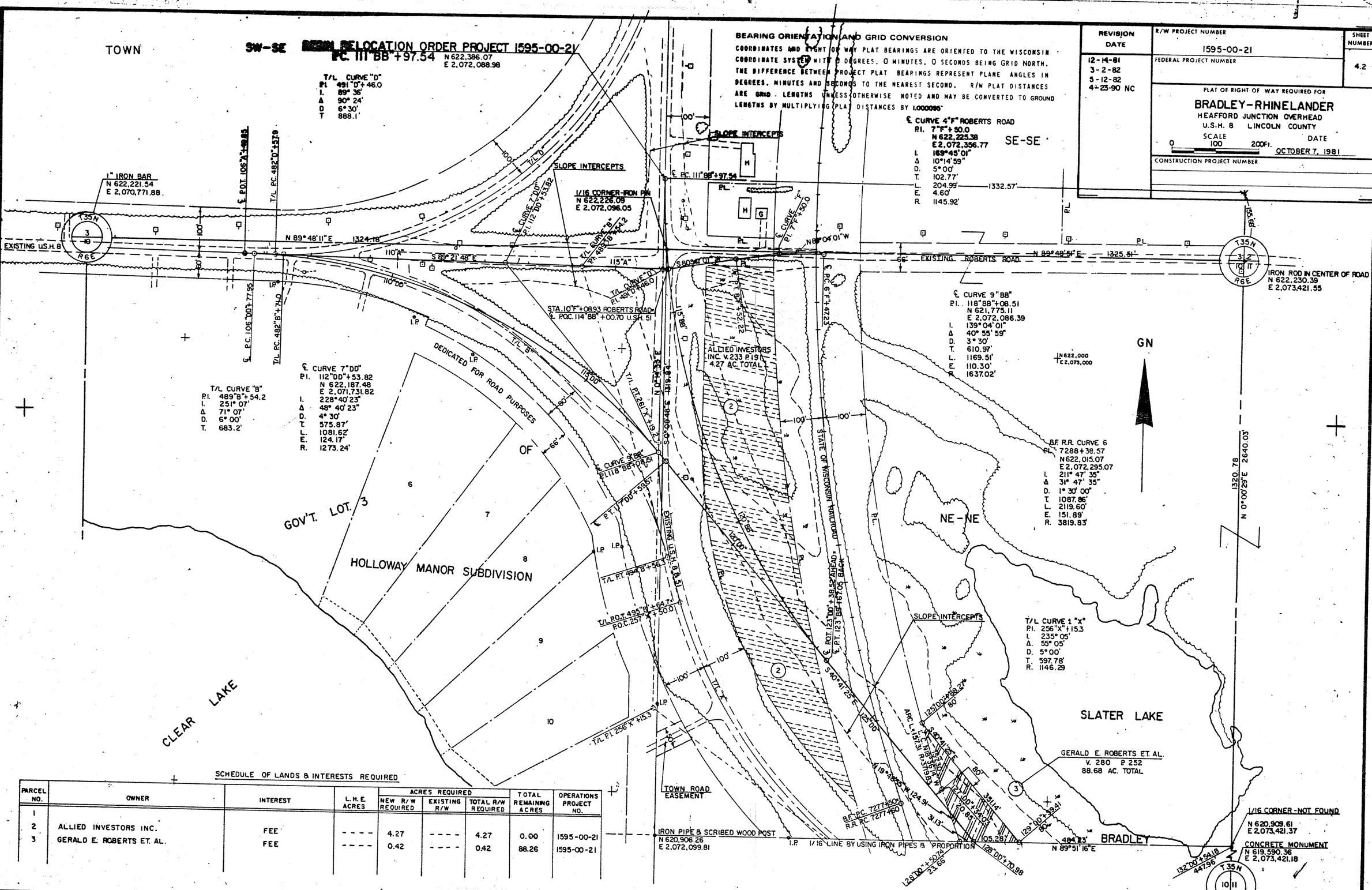
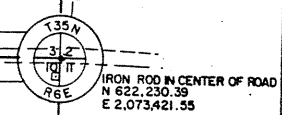
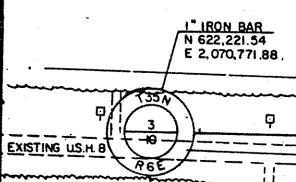
REVISION DATE	R/W PROJECT NUMBER	SHEET NUMBER
12-14-81 3-2-82 5-12-82 4-23-90 NC	1595-00-21 FEDERAL PROJECT NUMBER	4.2
PLAT OF RIGHT OF WAY REQUIRED FOR BRADLEY-RHINELANDER HEAFFORD JUNCTION OVERHEAD U.S.H. 8 LINCOLN COUNTY SCALE 100' = 200ft. DATE OCTOBER 7, 1981 CONSTRUCTION PROJECT NUMBER		

SE-SE
 E CURVE 4" F ROBERTS ROAD
 P.I. 7° F +50.0
 N 622,225.28
 E 2,072,356.77
 L 163° 45' 0"
 A 10° 14' 59"
 D 5° 00"
 T 102.77'
 F 204.99'
 R 1145.92'

T/L CURVE "B"
 P.I. 489° B +54.2
 I. 251° 07'
 A. 71° 07'
 D. 6° 00"
 T. 683.2'

E CURVE 9" BB"
 P.I. 118° BB +08.51
 N 621,773.11
 E 2,072,086.39
 L 139° 04' 0"
 A 40° 55' 59"
 D. 3° 30"
 T. 610.97'
 F. 1169.51'
 L. 110.30'
 R. 1637.02'

T/L CURVE 1" X"
 P.I. 256° X +15.3
 I. 235° 05'
 A. 55° 05'
 D. 5° 00"
 T. 597.78'
 R. 1146.29'



SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NO.	OWNER	INTEREST	L.H.E. ACRES	ACRES REQUIRED			TOTAL REMAINING ACRES	OPERATIONS PROJECT NO.
				NEW R/W REQUIRED	EXISTING R/W	TOTAL R/W REQUIRED		
1	ALLIED INVESTORS INC.		---	4.27	---	4.27	0.00	1595-00-21
3	GERALD E. ROBERTS ET AL.	FEE	---	0.42	---	0.42	88.26	1595-00-21

1/16 CORNER - NOT FOUND
 N 620,909.61
 E 2,073,421.37
 CONCRETE MONUMENT
 N 619,590.36
 E 2,073,421.18

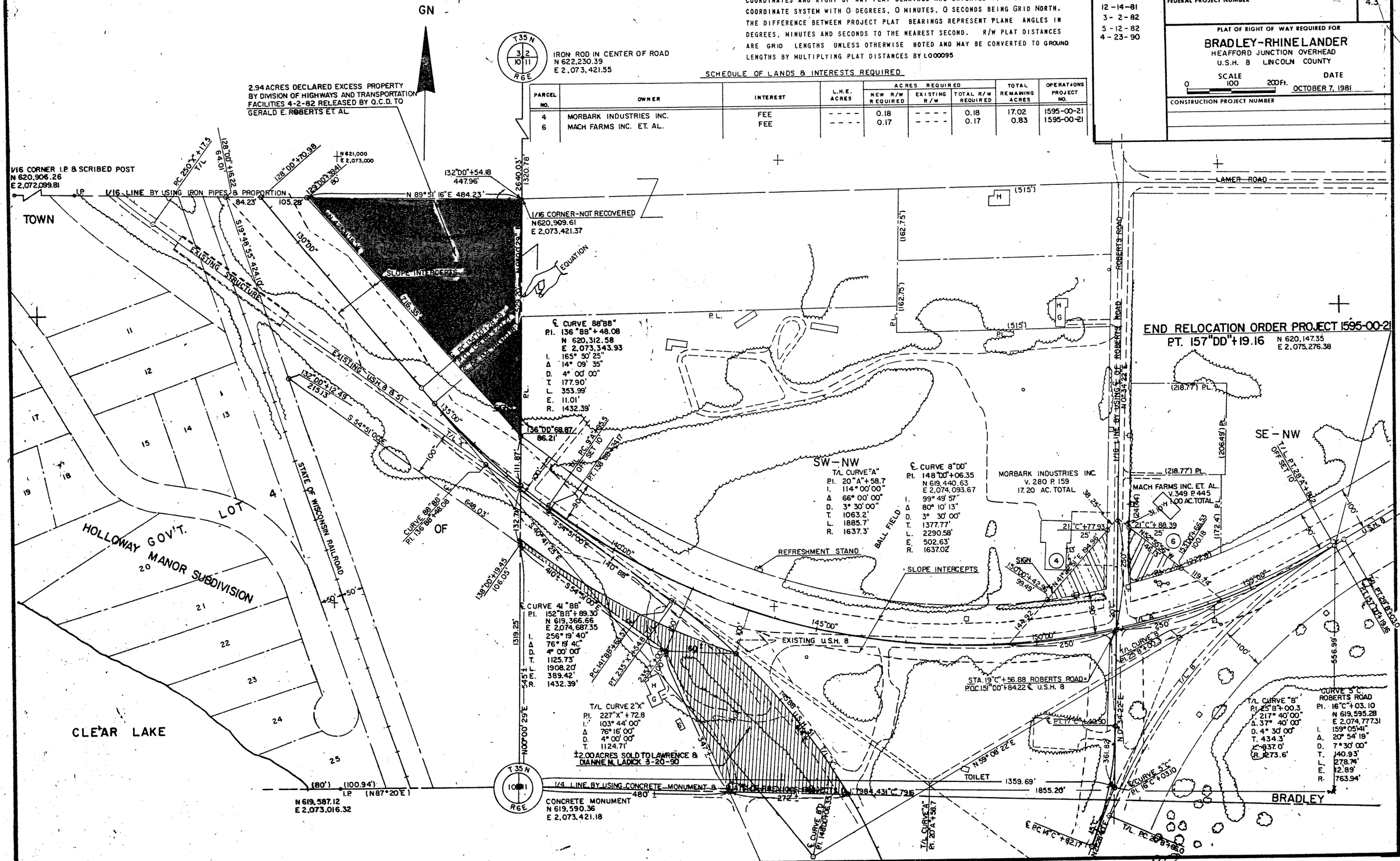
BEARING ORIENTATION AND GRID CONVERSION
 COORDINATES AND RIGHT OF WAY PLAT BEARINGS ARE ORIENTED TO THE WISCONSIN COORDINATE SYSTEM WITH 0 DEGREES, 0 MINUTES, 0 SECONDS BEING GRID NORTH. THE DIFFERENCE BETWEEN PROJECT PLAT BEARINGS REPRESENT PLANE ANGLES IN DEGREES, MINUTES AND SECONDS TO THE NEAREST SECOND. R/W PLAT DISTANCES ARE GRID LENGTHS UNLESS OTHERWISE NOTED AND MAY BE CONVERTED TO GROUND LENGTHS BY MULTIPLYING PLAT DISTANCES BY 1.000095

REVISION DATE	R/W PROJECT NUMBER	SHEET NUMBER
12-14-81	1595-00-21	4.3
3-2-82	FEDERAL PROJECT NUMBER	
5-12-82		
4-23-90		
PLAT OF RIGHT OF WAY REQUIRED FOR BRADLEY-RHINELANDER HEAFFORD JUNCTION OVERHEAD U.S.H. 8 LINCOLN COUNTY		
SCALE 100 200 Ft. DATE OCTOBER 7, 1981		
CONSTRUCTION PROJECT NUMBER		

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NO.	OWNER	INTEREST	L.H.E. ACRES	ACRES REQUIRED			TOTAL REMAINING ACRES	OPERATIONS PROJECT NO.
				NEW R/W REQUIRED	EXISTING R/W	TOTAL R/W REQUIRED		
4	MORBARK INDUSTRIES INC.	FEE	---	0.18	---	0.18	17.02	1595-00-21
6	MACH FARMS INC. ET AL.	FEE	---	0.17	---	0.17	0.83	1595-00-21

2.94 ACRES DECLARED EXCESS PROPERTY BY DIVISION OF HIGHWAYS AND TRANSPORTATION FACILITIES 4-2-82 RELEASED BY O.C.D. TO GERALD E. ROBERTS ET AL.



IRON ROD IN CENTER OF ROAD
 N 622,230.39
 E 2,073,421.55

Curve 88° 88'
 P.I. 136° 88' + 48.08
 N 620,312.58
 E 2,073,343.93
 L 165° 50' 25"
 Δ 14° 09' 35"
 D 4° 00' 00"
 T 177.90'
 L 353.99'
 E 11.01'
 R 1432.39'

SW-NW
 TL CURVE 8° 00'
 P.I. 20° 14' + 58.7
 L 114° 00' 00"
 Δ 66° 00' 00"
 D 3° 30' 00"
 T 1063.2'
 L 1885.7'
 R 1637.3'

Curve 41° 88'
 P.I. 152° 88' + 89.30
 N 619,366.66
 E 2,074,687.35
 L 256° 19' 40"
 Δ 76° 19' 40"
 D 4° 00' 00"
 T 1125.73'
 L 1908.20'
 R 389.42'
 R 1432.39'

TL CURVE 2° X
 P.I. 227° X + 72.8
 L 103° 44' 00"
 Δ 76° 16' 00"
 D 4° 00' 00"
 T 1124.71'

END RELOCATION ORDER PROJECT 1595-00-21
 PT. 157° 00' + 19.16
 N 620,147.35
 E 2,075,276.38

MACH FARMS INC. ET AL.
 V. 349 P. 445
 1.00 AC. TOTAL

STA 19° C + 56.88 ROBERTS ROAD
 P.C.C. 151° 00' + 84.22 U.S.H. 8

CURVE 5° C
 ROBERTS ROAD
 P.I. 16° C + 03.10
 N 619,595.28
 E 2,074,777.31
 L 159° 05' 41"
 Δ 20° 54' 18"
 D 7° 30' 00"
 T 140.93'
 L 278.74'
 E 12.89'
 R 763.94'