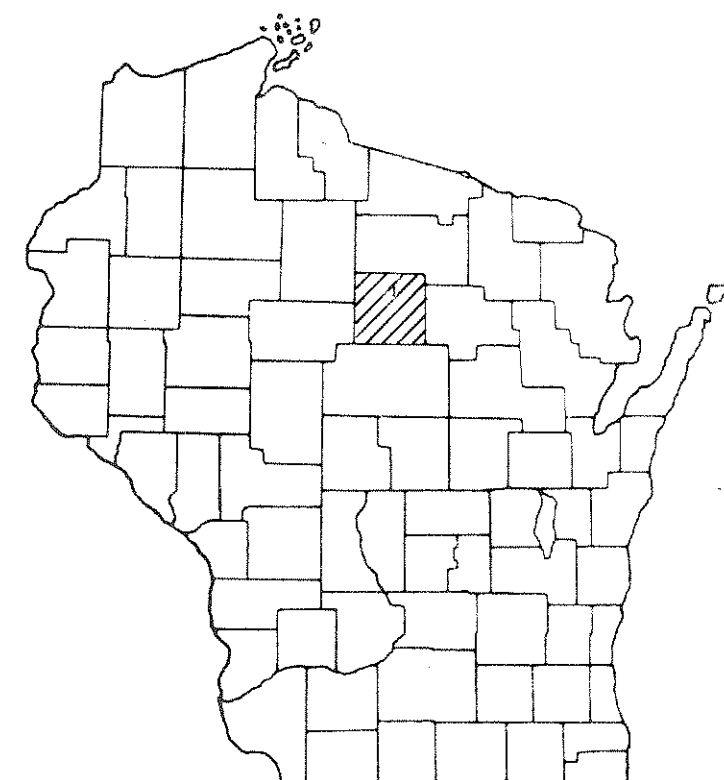


INDEX OF SHEETS

SHEET NO. 1	TITLE
SHEET NO. 2	TYPICAL CROSS SECTIONS
SHEET NO. 2	ESTIMATE OF QUANTITIES
SHEET NO. -	MISCELLANEOUS QUANTITIES
SHEET NO. -	RIGHT OF WAY PLAT
SHEET NO. 3	PLAN AND PROFILE STA. 20+19.75 TO STA. 21+28.25
SHEET NO. 4	STANDARD DETAILS
SHEET NO. 5-13	DRAINAGE STRUCTURES
SHEET NO. -	CROSS SECTIONS.



DESIGN DESIGNATION

A. D. T. 1967	= 590
A. D. T. 1968	= 1180
D. H. V.	= 200
D.	= 65%
T.	= 12%
V.	= 50 M. P. H.

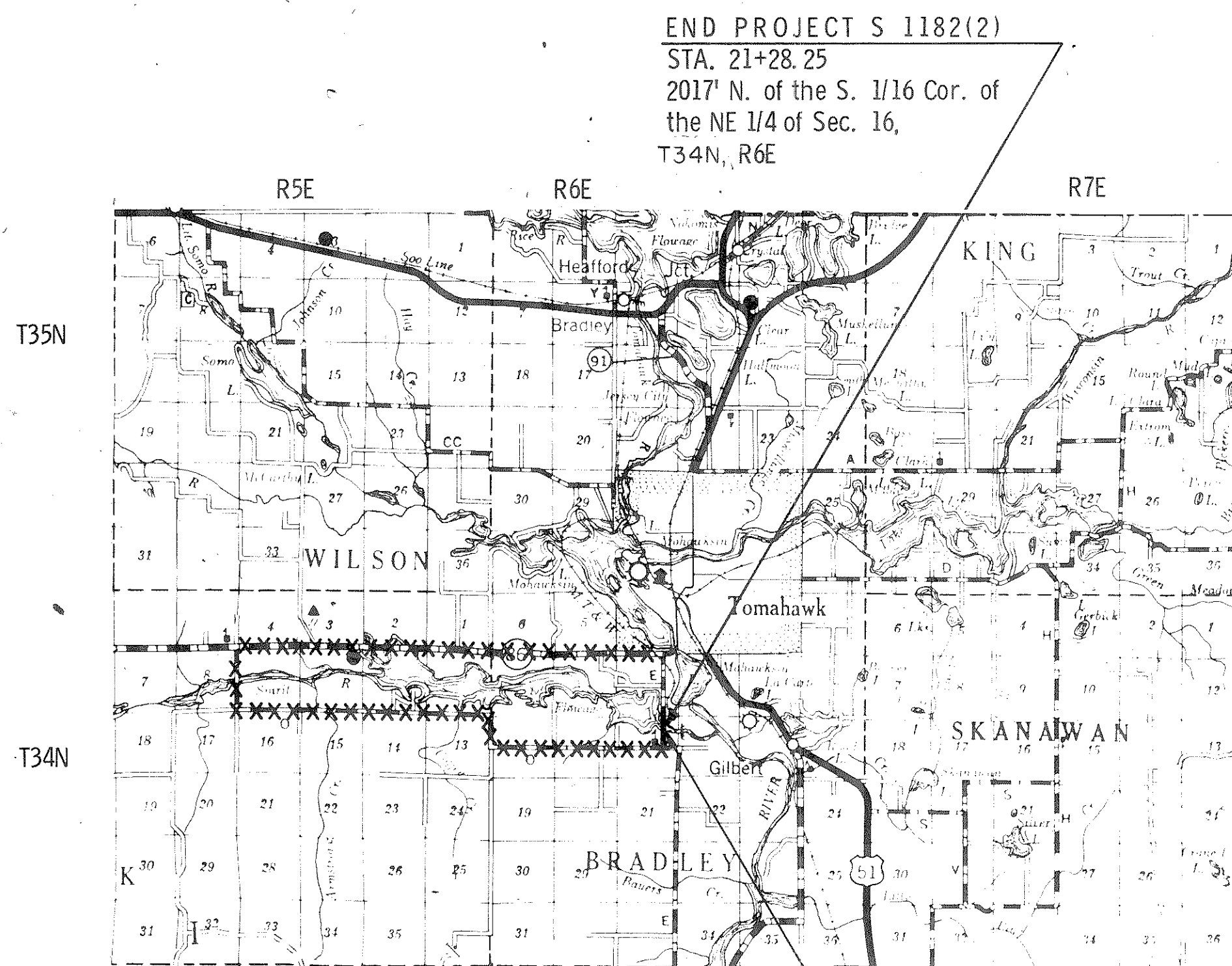
CONVENTIONAL SIGNS

STATE LINE	---	CULVERTS IN PLACE	---
COUNTY LINE	---	CULVERTS REQUIRED	---
TOWNSHIP OR RANGE LINE	---	DROP INLET	---
SECTION LINE	---	POWER POLE	---
NEW RIGHT OF WAY LINE	---	TELEPHONE OR TELEGRAPH POLE	---
PRESENT RIGHT OF WAY LINE	---	RIGHT OF WAY MARKERS	---
WIRE FENCE { WOVEN	---	REFERENCE STAKE FOR HUBS ONLY	---
{ BARBED	---	MARSH	---
LOT LINE	---	HEDGE	---
CORPORATE OR CITY LIMITS	---	TREES	---
PROPERTY LINE	---	GROUND ELEVATION	DATUM LINE
TRAVELED WAY OR P.E.	---	GRADE ELEVATION	DATUM LINE
RAILROADS	---		
BASE OR SURVEY LINE	---		

STATE OF WISCONSIN
STATE HIGHWAY COMMISSION OF WISCONSIN

PLAN AND PROFILE OF PROPOSED
SPIRIT RIVER BRIDGE
C.T.H. "E"
LINCOLN COUNTY
PROJECT S1182(2)

PLAN 1 IN. = 100 FT.
PROFILE HOR. 1 IN. = 100 FT. VERT. 1 IN. = 10 FT.
CROSS SECTIONS HOR. 1 IN. = 5 FT. VERT. 1 IN. = 5 FT.



BEGIN PROJECT S 1182(2)
STA. 20+19.75
1908.5' N. of the S. 1/16 Cor. of
the NE 1/4 of Sec. 16, T34N, R6E

LAYOUT
SCALE 2 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.021 MI.

STATE HWY. COMM.
DIST. 7
RECEIVED
JUN 15 1967

D. E.	
CONST.	
MAINT.	
P & D	
R/W	
ADM.	
MAT	

COUNTY AND HIGHWAY	ROUTE AND SECTION	CLASS AND AGREEMENT		REGION DIVISION	SHEET NUMBER	TOTAL SHEETS
		STATE	FEDERAL			
35.6	1182.0		11.2	4 WIS.	1	13

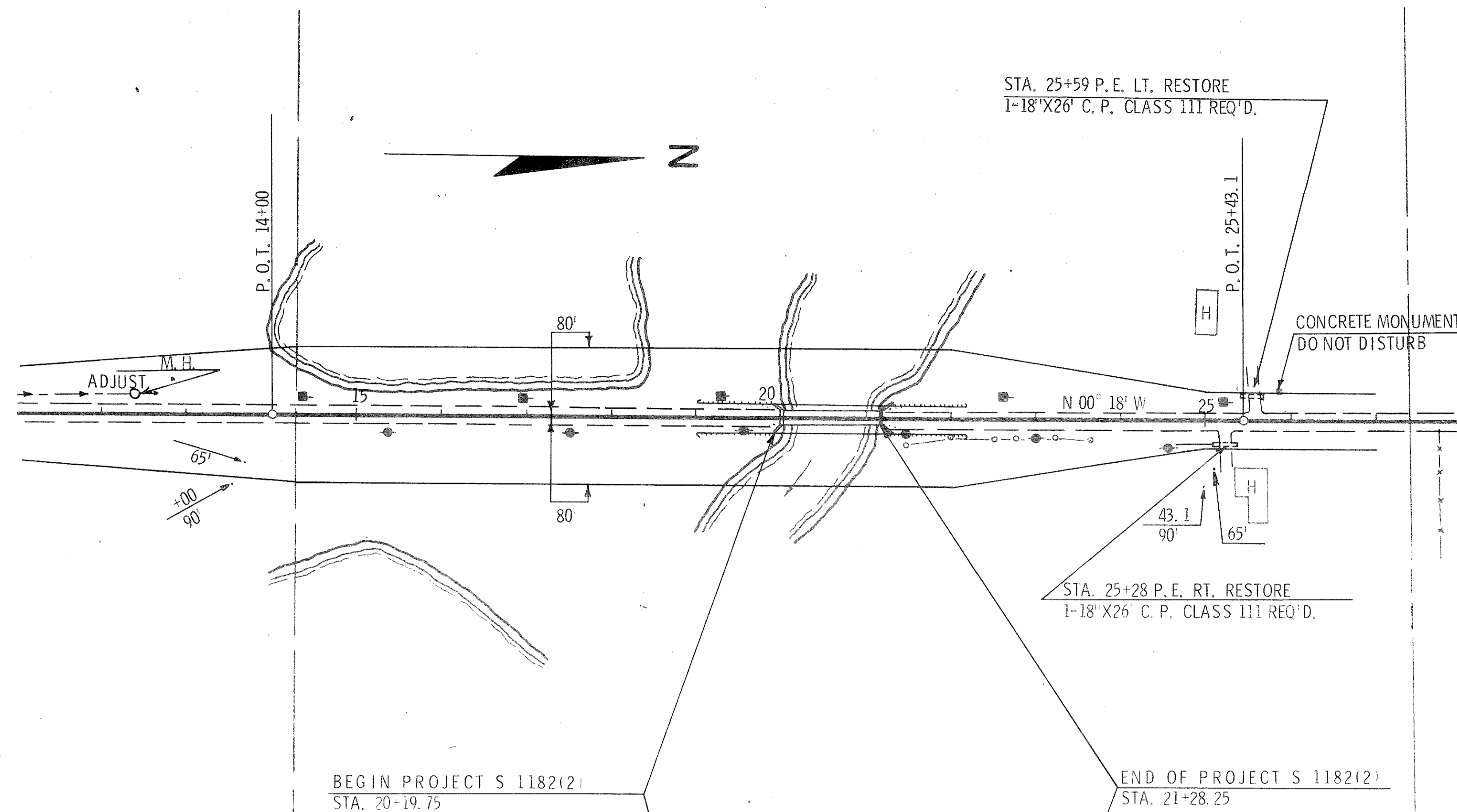
N

STATE HIGHWAY
COMMISSION OF WISCONSIN
MADISON, WIS.

SURVEYOR J. WALLIN NOTE BOOK 309
DIVISION COMPUTER W. GAIN M. G. CHECKER W.H.B.
DISTRICT CHECKER G. WINAT CORRECT

CORRECT.
DATE 4/24/67 *Max Jutte*
RECOMMENDED FOR APPROVAL
DATE *Max Jutte* CHIEF DESIGN ENGINEER
APPROVED: _____
DATE _____ STATE HIGHWAY ENGINEER
DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS
APPROVED: _____
DATE _____
DIVISION ENGINEER

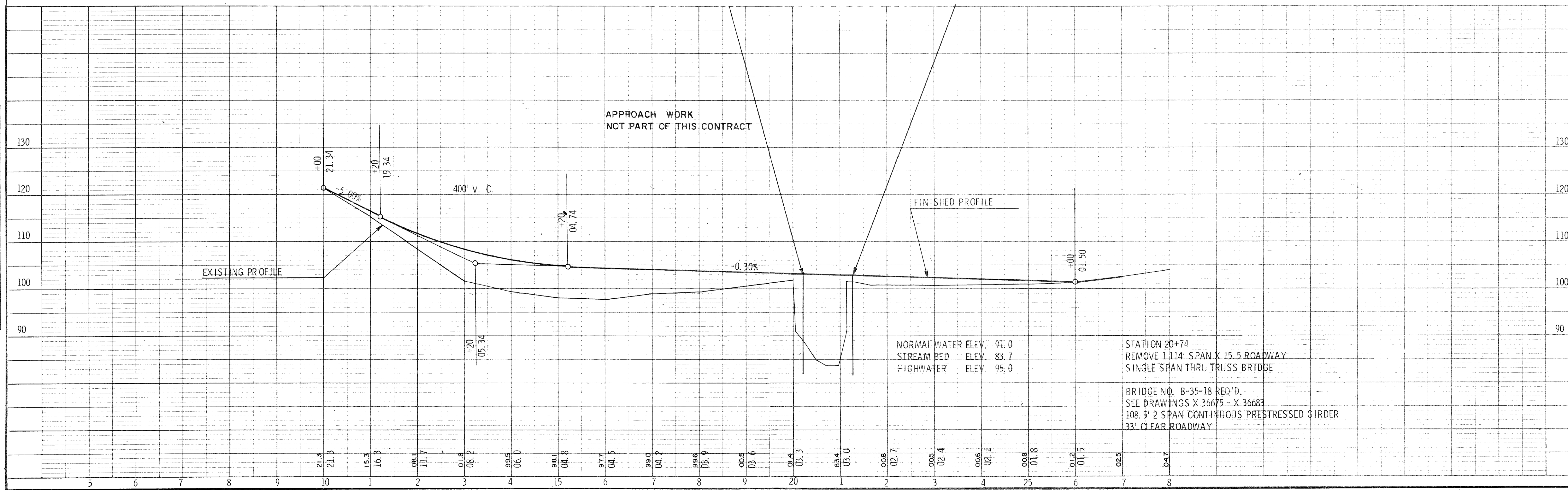
S1182(2)



NET CENTERLINE LENGTH STA. 20+19.75 - 21+28.25 = 108.50 LIN. FT.

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
0	8+60	P. K. NAIL IN MASONRY MANHOLE 21' RT.	127.27
1	18+24	SPIKE IN 12' MAPLE 40' RT.	93.78
2	23+61	SPIKE IN 20' N. PINE 89' LT.	102.24

DATE: _____
 BY: _____
 SURVEYED: _____
 PLOTTED: _____
 NOTE BOOK GRADES CHECKED: _____
 NO. _____
 SURVEYOR'S NOTATION: _____



COUNTY & HIGHWAY	ROUTE & SECTION	CLASS & AGREEMENT	B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
35.6	1182.0	11.2	4	51182(2)	5	13

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
 BEVEL EXPOSED EDGES 1" UNLESS SHOWN OR NOTED OTHERWISE.
 JOINT FILLER SHALL CONFORM TO A.A.S.H.O. DESIGNATION M153, TYPE 1.
 AT PAVING NOTCH PROVIDE 3" x 12" PLANK BY WIDTH OF ROADWAY. 3/4" DIAMETER BOLTS WITH THREADED INSERTS LOCATED 5" BELOW ROADWAY SURFACE AND PLACED AT APPROXIMATELY 3'-0" CENTERS SHALL ATTACH PLANK TO CONCRETE. BOLTS AND PLANK SHALL BE REMOVED WHEN PLACING APPROACH SLAB CONCRETE. (NON-BID ITEM)
 TOP AND BOTTOM TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS ON OR ADJACENT TO EACH GIRDER, AND BY INDIVIDUAL BAR CHAIRS AT 3'-0" CENTERS AT APPROXIMATELY THE 1/3 POINTS BETWEEN GIRDERS.
 ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.
 CYLINDRICAL TYPE STEEL PILE SHELLS, IF USED, SHALL HAVE A MINIMUM NOMINAL (AVERAGE) SHELL THICKNESS OF 0.219 INCH AND CONFORM TO THE REQUIREMENT OF A.S.T.M. DESIGNATION A252, GRADE 2. FLUTED PILES, IF USED, SHALL HAVE A MINIMUM SHELL THICKNESS OF NOT LESS THAN #5 GAUGE.
 PILE SPLICES AT PIERS, IF USED, SHALL BE MADE BY A CERTIFIED WELDER.
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH MEDIUM RANDOM RIPRAP TO THE EXTENT SHOWN ON THIS SHEET AND IN THE ABUTMENT DETAILS.
 AT ABUTMENTS THE UPPER LIMIT FOR "EXCAVATION FOR STRUCTURES" SHALL BE AS SHOWN ON X36681.
 AT ABUTMENTS ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH GRANULAR BACKFILL. PAYMENT WILL BE MADE ONLY FOR MATERIAL ACTUALLY PLACED WITHIN THE LIMITS FOR "EXCAVATION FOR STRUCTURES".

DESIGN DATA

LIVE LOAD H20
 ALLOWABLE DESIGN STRESSES
 CONCRETE MASONRY, GRADE "AA" $f_c = 1,400$ p.s.i.
 BAR STEEL REINFORCEMENT $f_s = 20,000$ p.s.i.
 PRESTRESSED GIRDER
 CONCRETE MASONRY $f_c = 6,000$ p.s.i.
 STRANDS - 1/2" DIA. WITH ULTIMATE TENSILE STRENGTH OF 270,000 p.s.i.

FOUNDATION DATA

PLACE ABUTMENTS ON TREATED TIMBER PILING DRIVEN TO 24 TONS/PILE MINIMUM BEARING. ESTIMATED PILE LENGTH 30 FEET.
 PLACE PIER ON 14" DIA. CAST-IN-PLACE CONCRETE PILING DRIVEN TO 50 TONS/PILE MINIMUM BEARING. ESTIMATED PILE LENGTH 40 FEET.

TOTAL ESTIMATED QUANTITIES

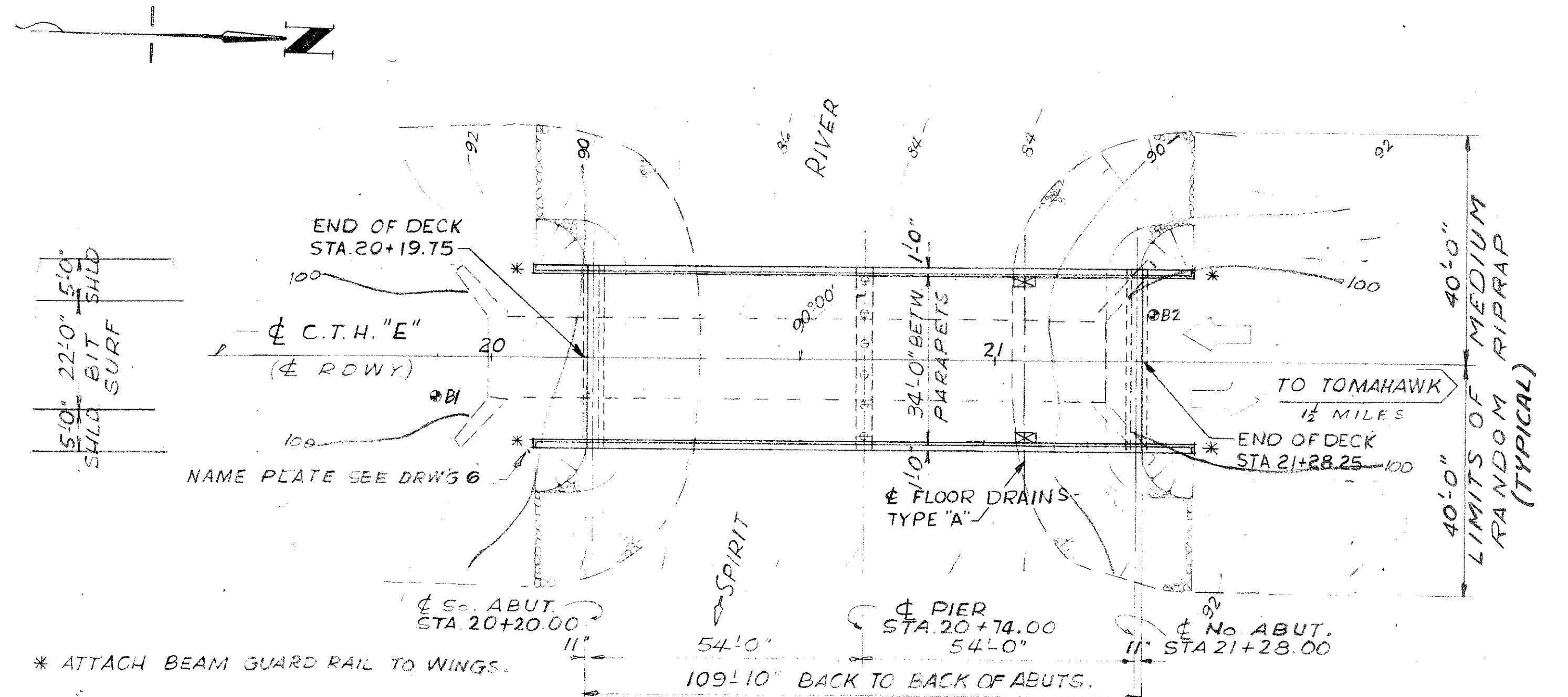
BID ITEM	UNIT	SUPER	S. ABUT.	PIER	N. ABUT.	TOTAL
REMOVING OLD BRIDGE STA. 20+74.00	L.S.					1
EXCAVATION FOR STRUCTURES	C.Y.		15		35	50
GRANULAR BACKFILL	C.Y.		10		20	30
CONCRETE MASONRY	C.Y.	134.9	31.4	10.1	31.4	207.8
PRESTRESSED GIRDER I TYPE, 36 INCH	L.F.	433				433
BAR STEEL REINFORCEMENT	L.B.	40,150	1,620	1,650	1,620	45,040
BEARING PADS, ELASTOMERIC	S.F.	20				20
TREATED TIMBER TEST PILING	L.S.					1
TREATED TIMBER PILING, DELIVERED	L.F.		270		270	540
TREATED TIMBER PILING, DRIVEN	L.F.		270		270	540
CAST-IN-PLACE CONCRETE TEST PILING	L.S.					1
CAST-IN-PLACE CONC. PILING, DELIVERED	L.F.			200		200
CAST-IN-PLACE CONC. PILING, DRIVEN	L.F.			135		135
TUBULAR RAILING, TYPE "G"	L.F.	249				249
FLOOR DRAINS, TYPE "A"	EA.	2				2
MEDIUM RANDOM RIPRAP	C.Y.		100		110	210
NON-BID ITEM						
1/8" ALUMINUM OR ZINC PLATE	S.F.	15				15
FILLER	SIZE	4 1/2"				4 1/2"
3 x 12 HARDWOOD PLANK AND HARDWARE	L.F.	66				66

Ø2-45 FOOT PILES REQUIRED. DRIVE ONE AT EACH ABUTMENT.
 ØØ1-60 FOOT PILE REQUIRED. DRIVE AT PIER.

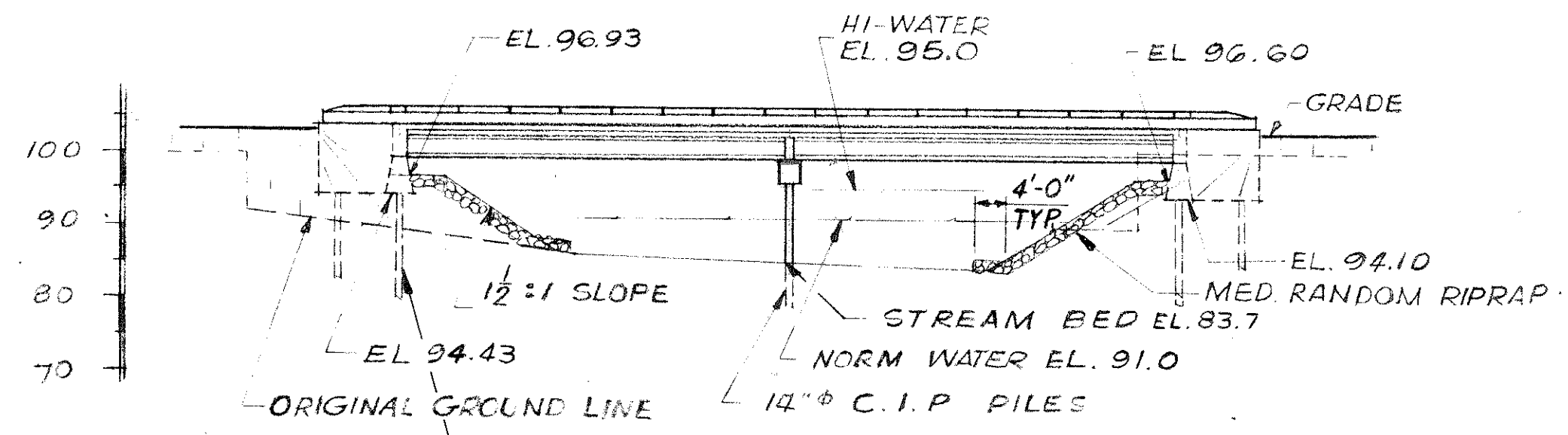
LIST OF DRAWINGS

- GENERAL PLAN _____ X36675
- SUPERSTRUCTURE _____ X36676
- 36" PRESTRESSED GIRDER DETAILS _____ X36677
- FLOOR DRAIN DETAILS _____ X36678
- DETAILS FOR TYPE "G" TUBULAR ALUMINUM & STEEL RAILING _____ X36679
- RAIL PARAPET DETAILS _____ X36680
- PIER AND ABUTMENTS _____ X36681
- BILL OF BARS _____ X36682
- SUBSURFACE EXPLORATION _____ X36683

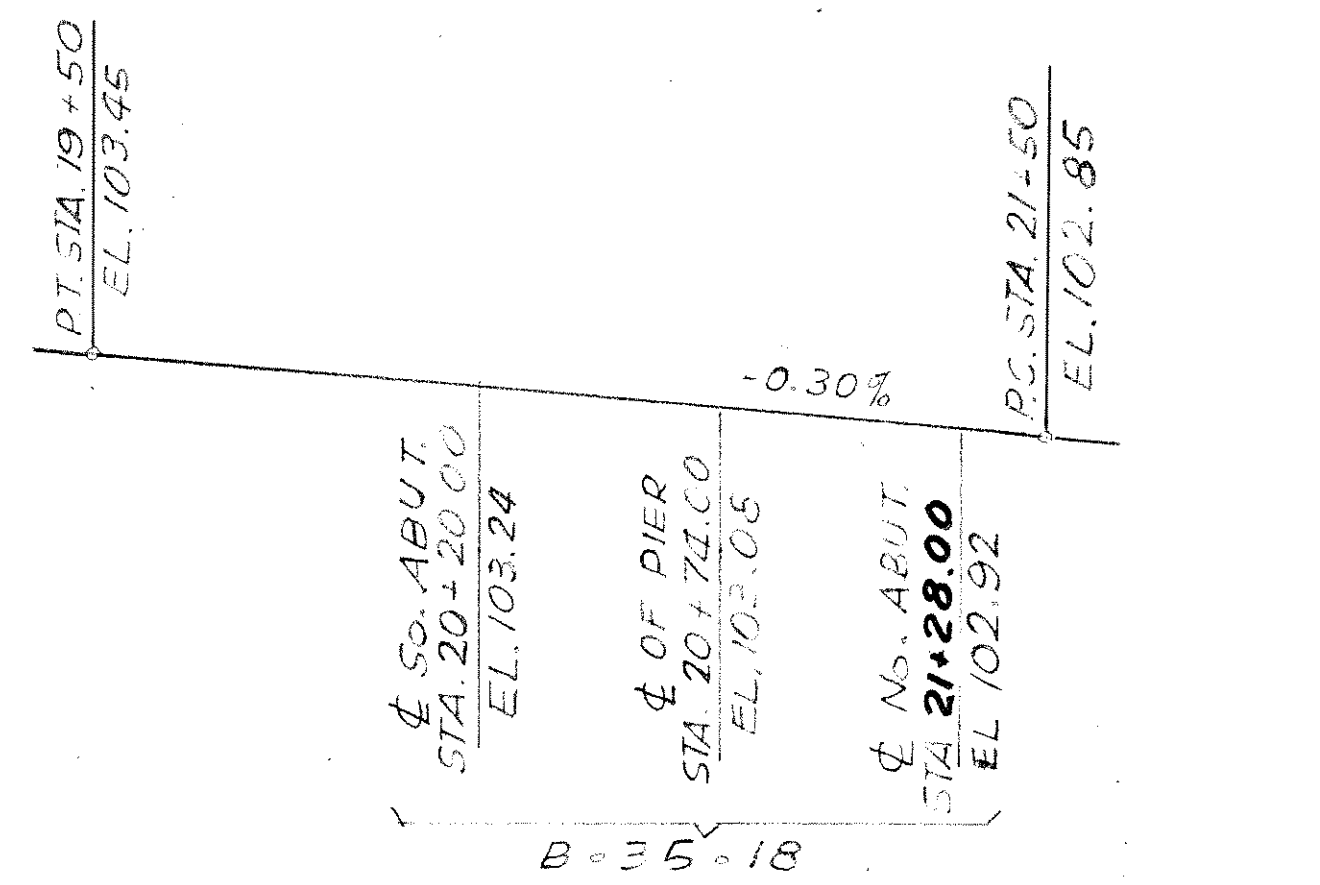
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	GENERAL PLAN		
	CO. LINCOLN	TOWN BRADLEY	STA. 20+74.00
	SECTION 16	LOADING 34N	RANGE 6E
	DESIGN SPEC: AASHO '61	LOADING H20	CONC. SPEC: 1963
	DATE 1/12/67	DESIGN CRD	DRAWN PAGE CRD. F.R.V.V.
	RECOMMENDED	CHIEF BRIDGE ENGINEER	
	APPROVED	STATE HIGHWAY ENGINEER	
	STRUCTURE B-35-18	SHEET 1 OF 9	



PLAN LAYOUT B-35-18
 2 SPAN CONTINUOUS PRESTRESSED GIRDER SUPERSTRUCTURE.

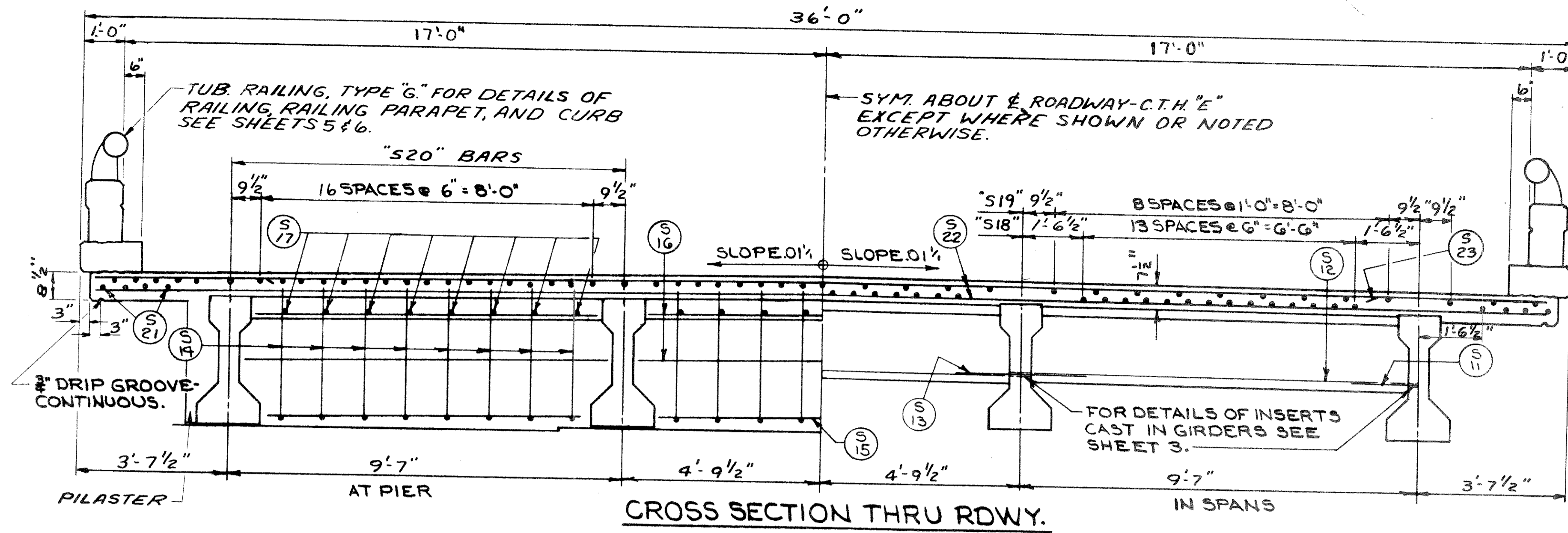


TREATED TIMBER PILES-TYP ELEVATION



PROFILE GRADE LINE C.T.H. "E"

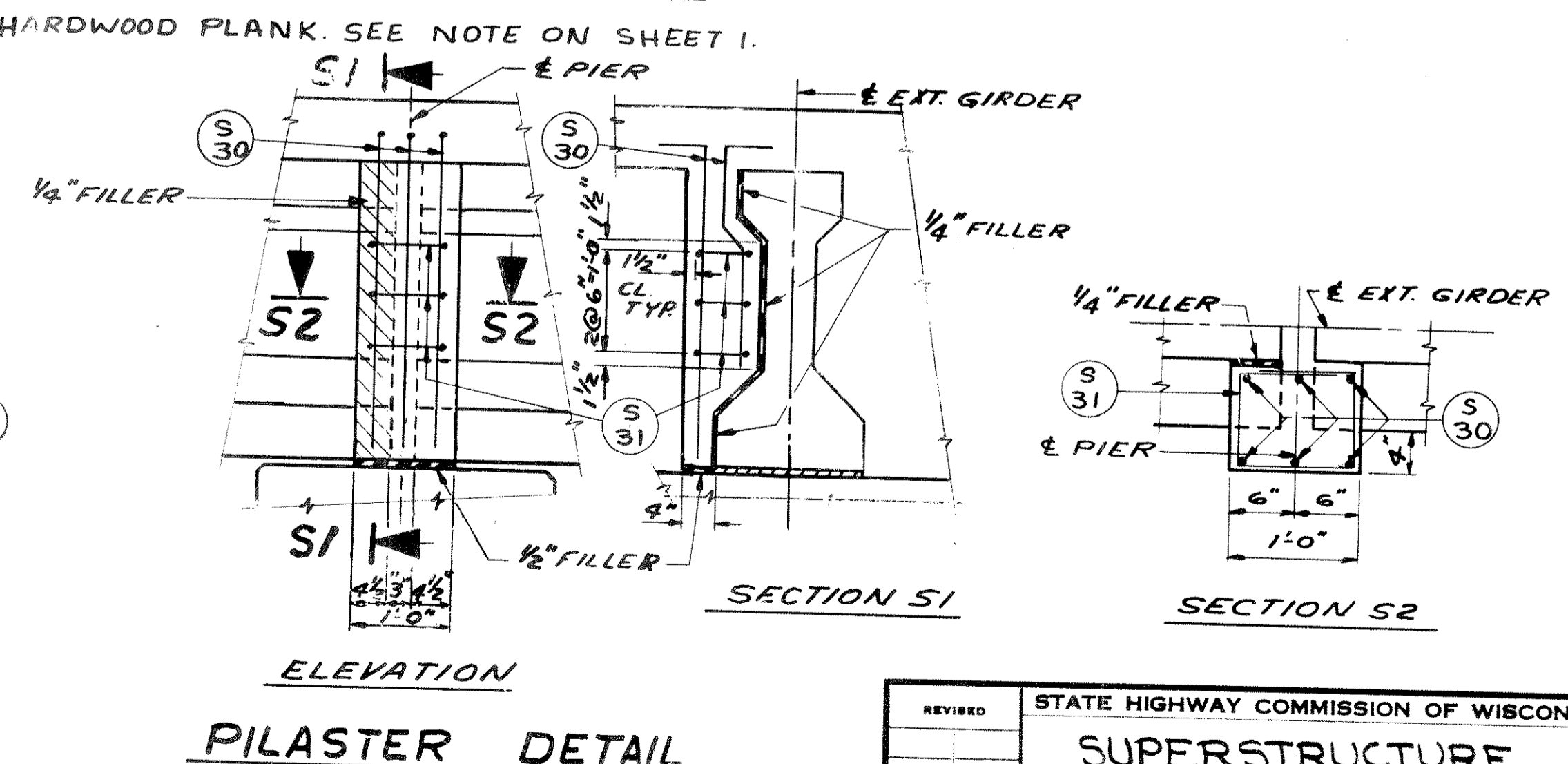
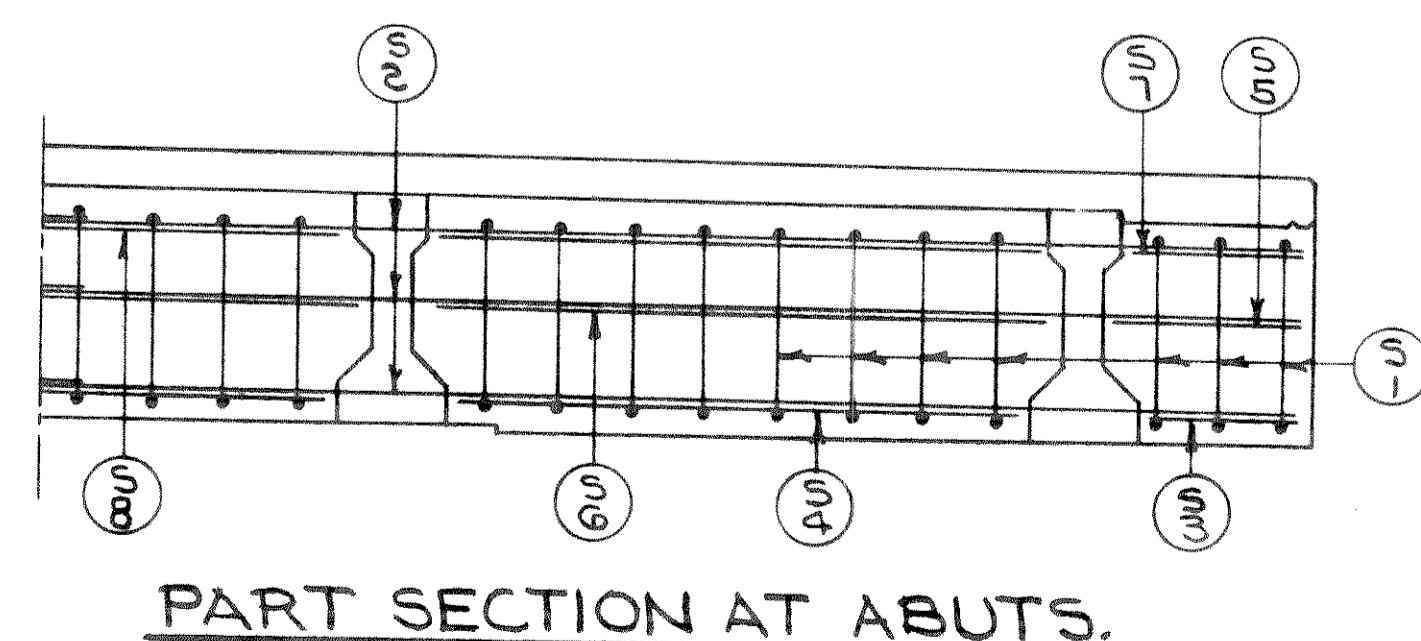
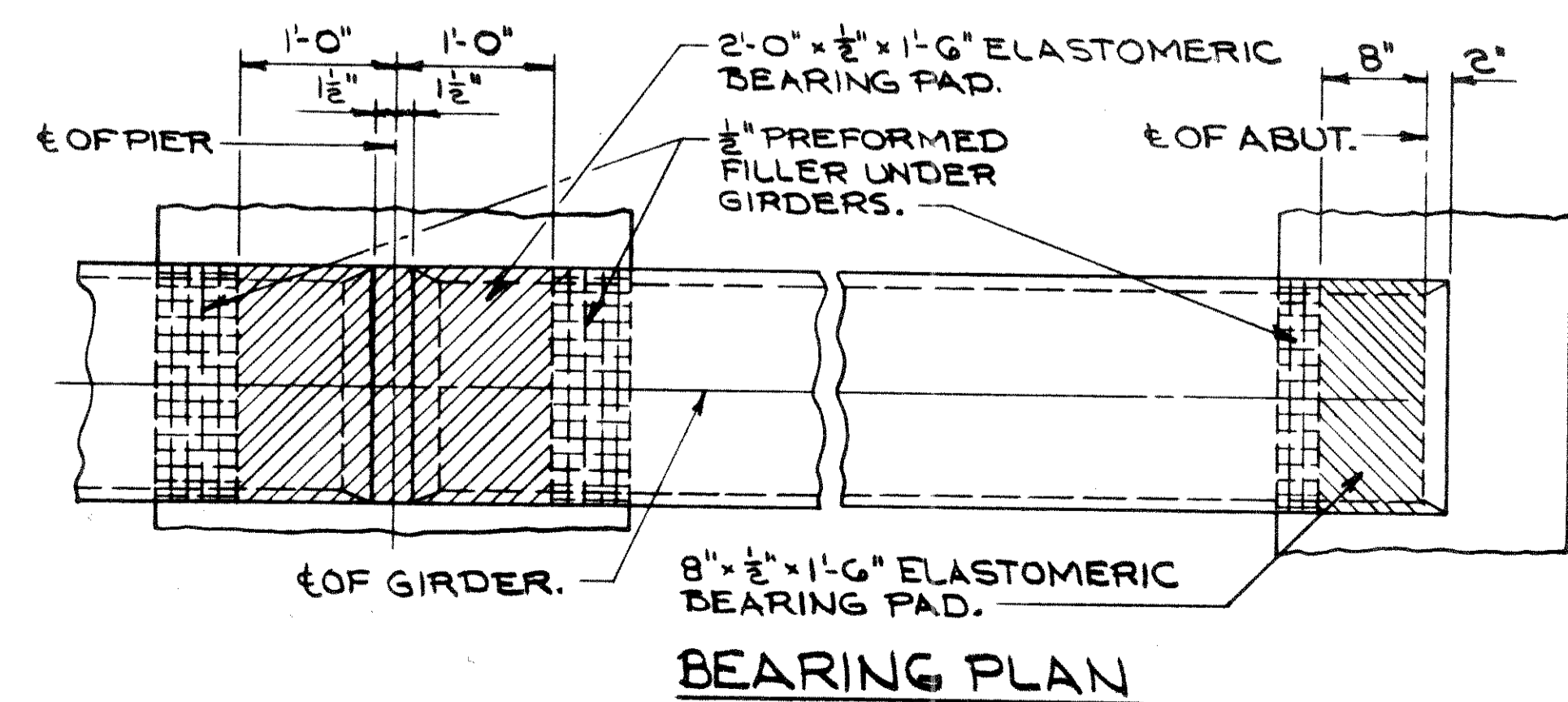
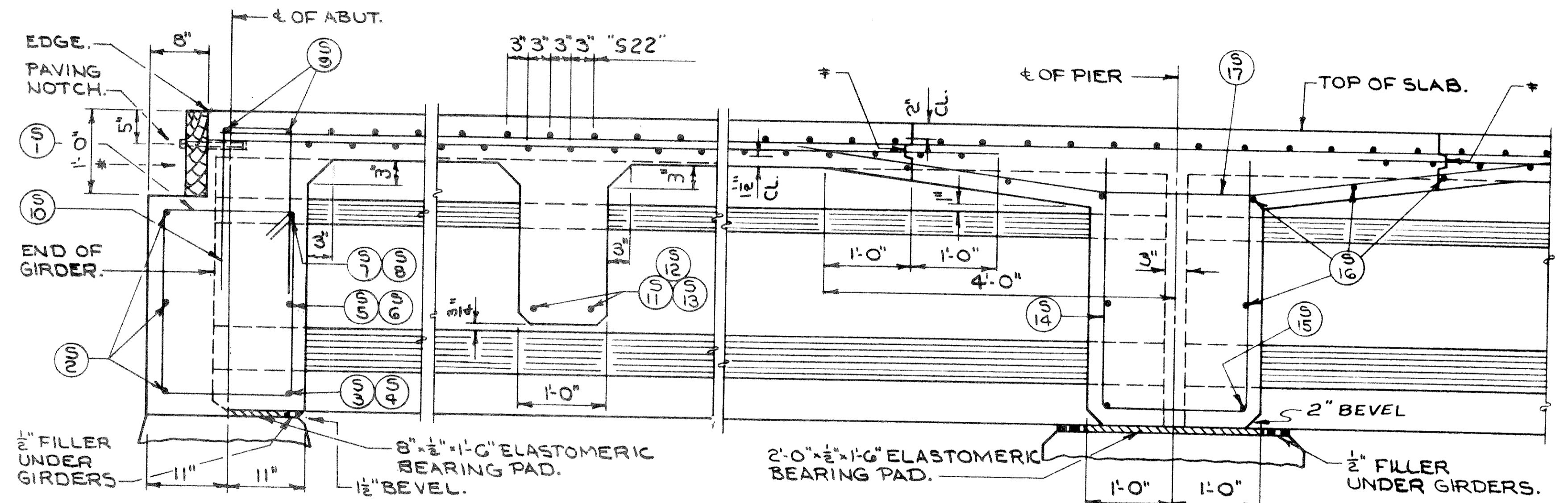
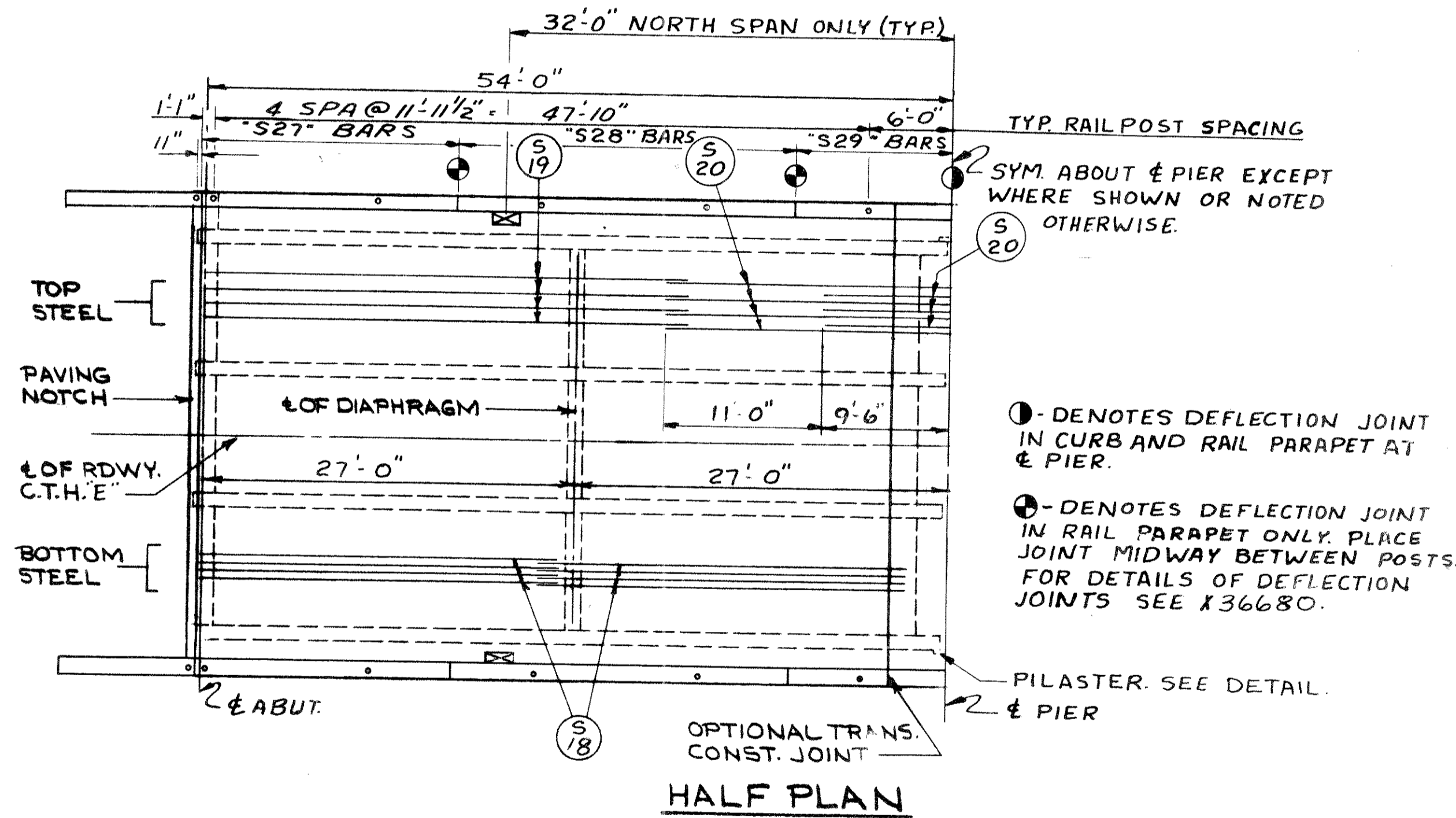
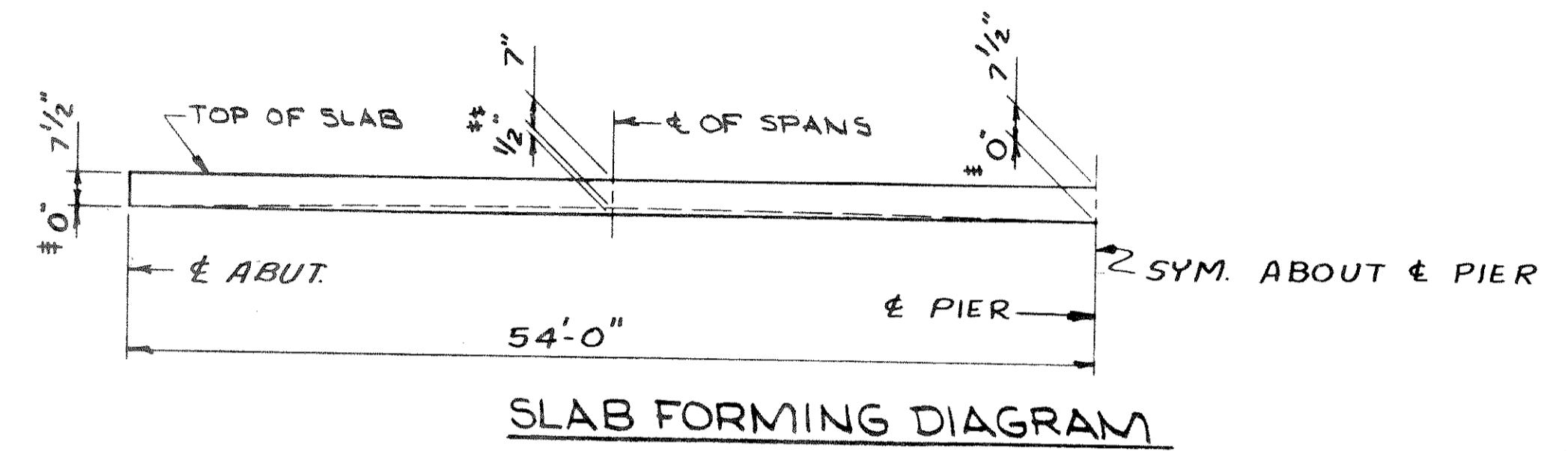
B.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	51182(2)	6	13



* OPTIONAL TRANSVERSE CONSTRUCTION JOINTS. CONCRETE BETWEEN JOINTS OVER PIERS TO BE PLACED AFTER CONCRETE SLAB IN BOTH SPANS IS IN PLACE. CONSTRUCTION JOINTS MAY BE OMITTED IF PLACEMENT OF EACH SPAN CAN BE MADE IN NOT LONGER THAN A FIVE HOUR PERIOD.

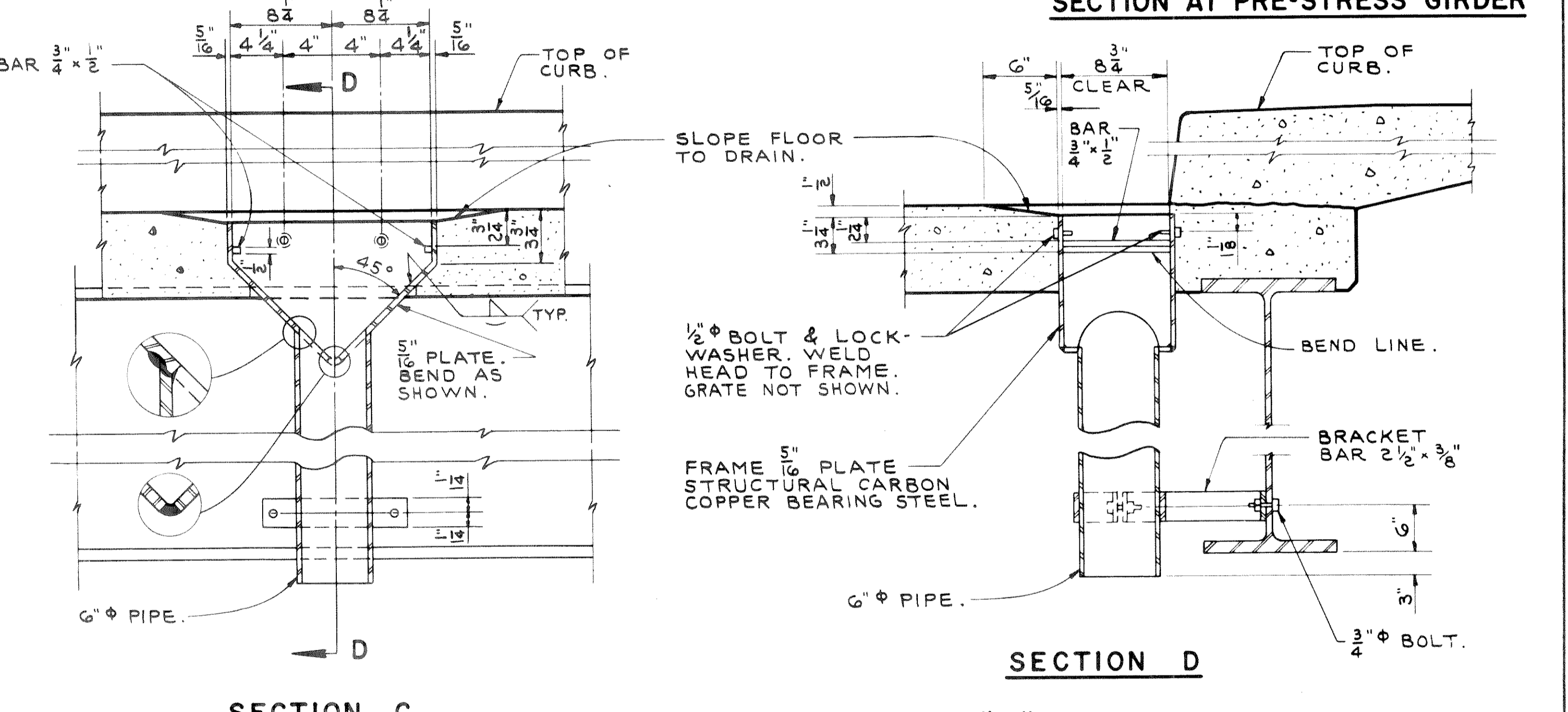
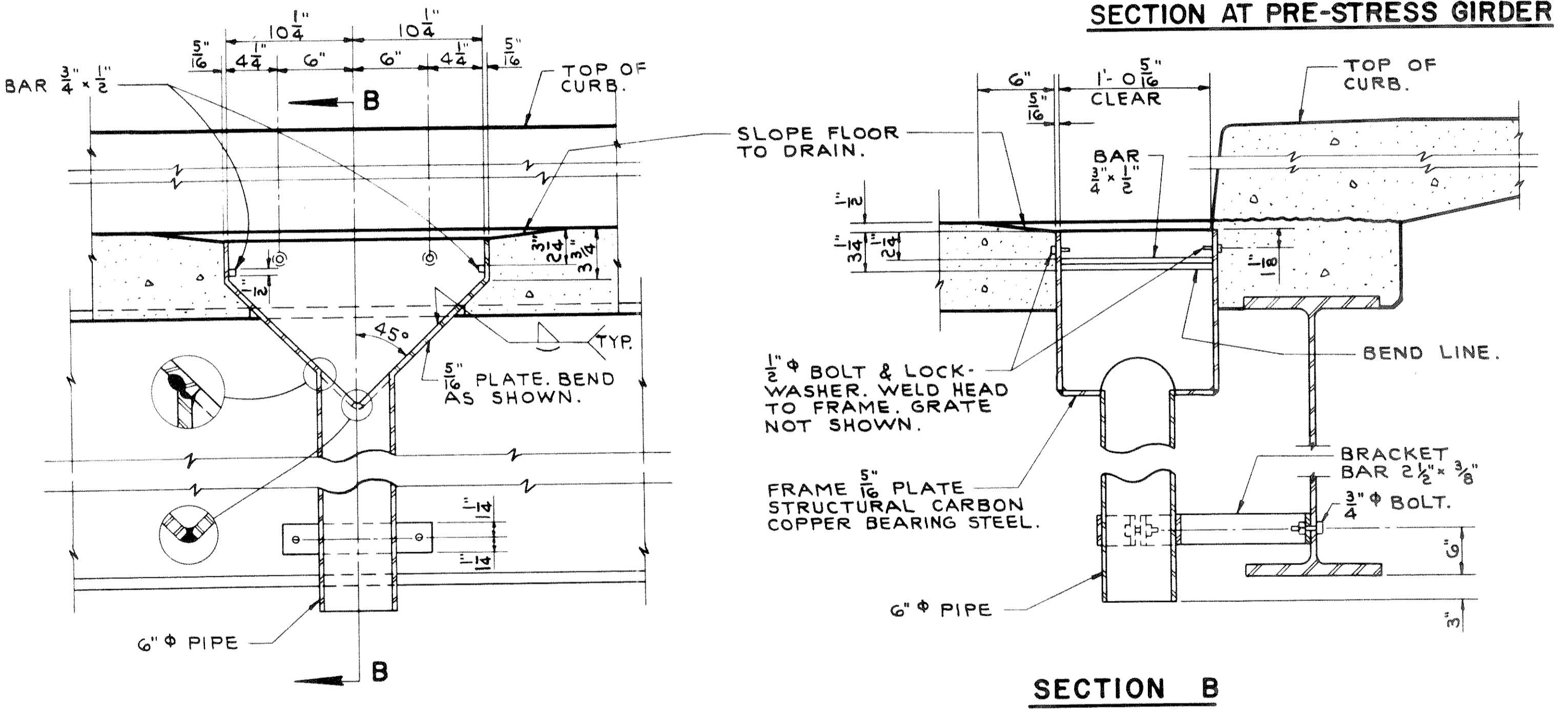
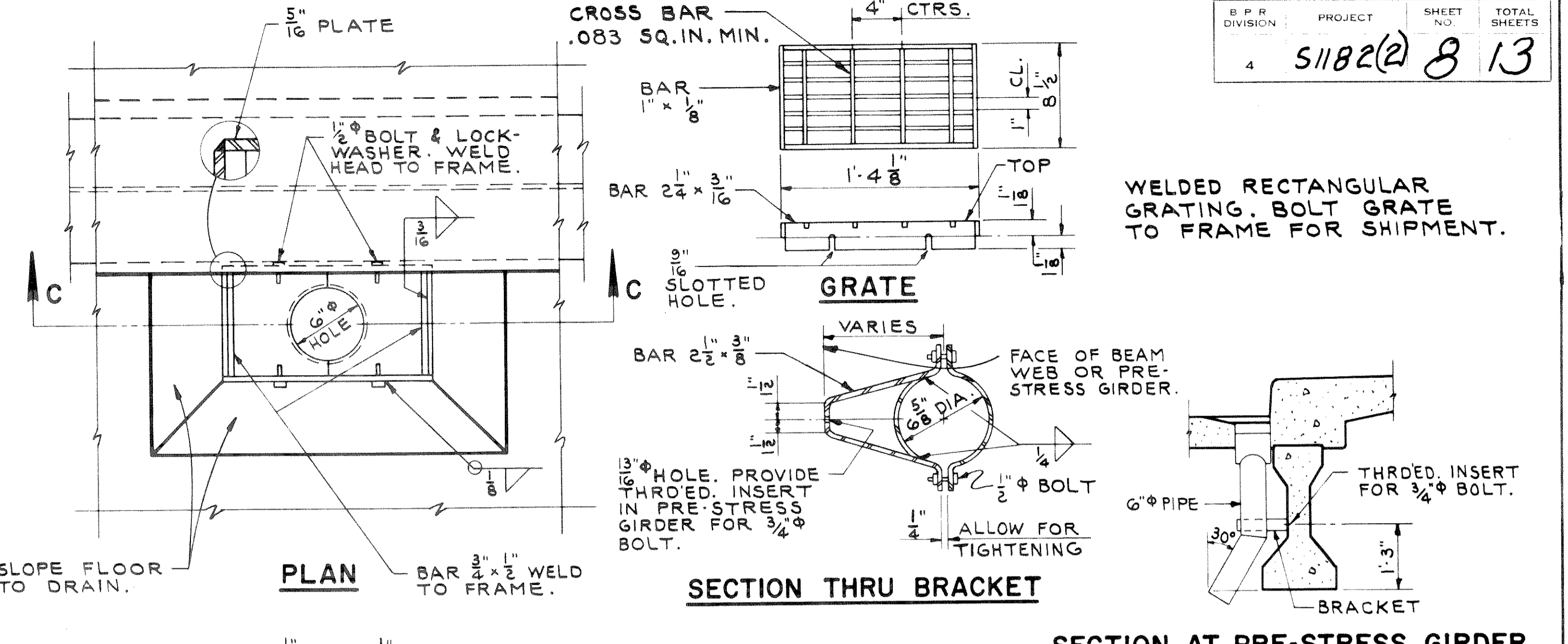
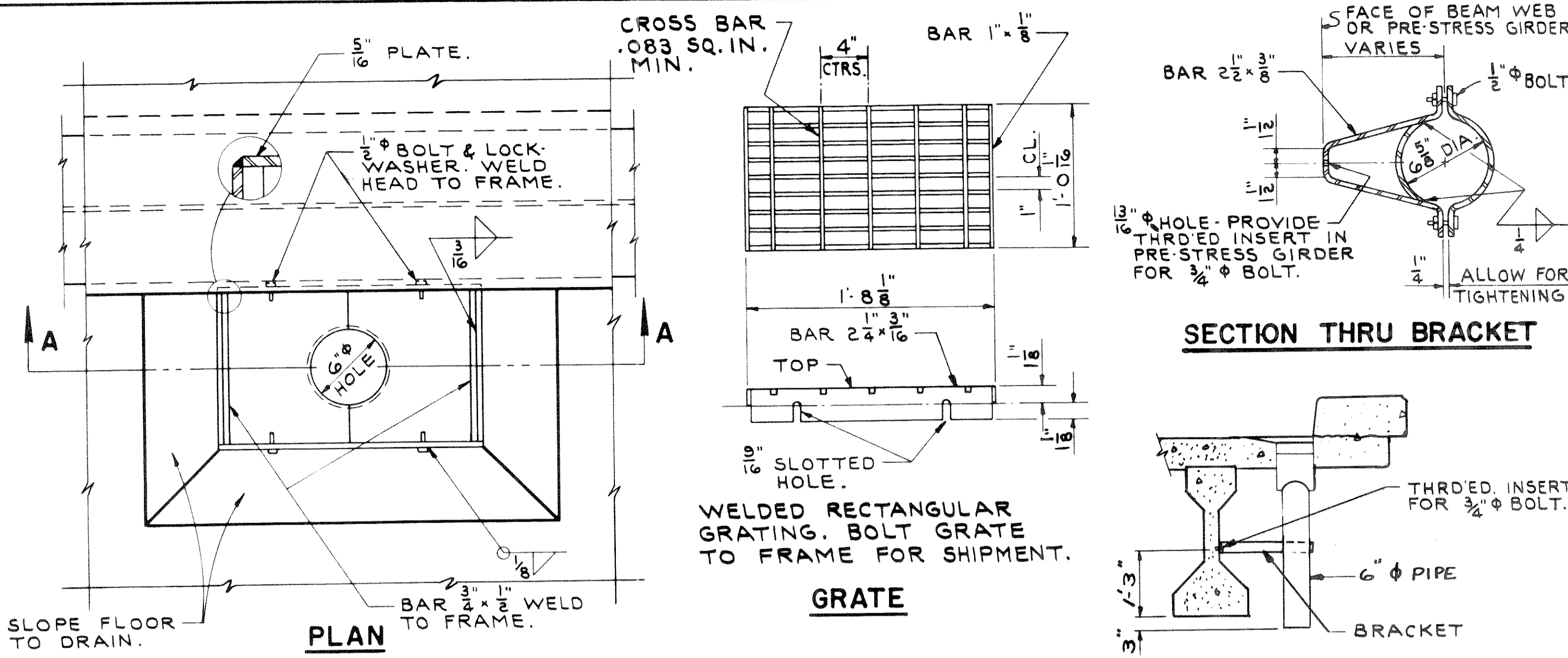
** TO COMPENSATE FOR VARIATIONS IN PRESTRESS CAMBER AND OTHER MINOR CONSTRUCTION DISCREPANCIES THE IMBEDMENT AT THE & OF THE SPAN MAY BE VARIED WITH A MAXIMUM OF 1 1/2" ALLOWABLE IMBEDMENT AND THE SLAB HELD TO PLAN THICKNESS.

IF VARIATION IN PRESTRESS CAMBER AND OTHER CONSTRUCTION DISCREPANCIES ARE OF SUCH MAGNITUDE SO THAT THE MAXIMUM ALLOWABLE IMBEDMENT AS NOTED ABOVE WILL BE EXCEEDED THESE DIMENSIONS WILL BE REVISED. THE 1 1/2" IMBEDMENT AND THE PLAN SLAB THICKNESS WILL BE HELD WHILE THE GRADE LINE WILL BE REVISED.



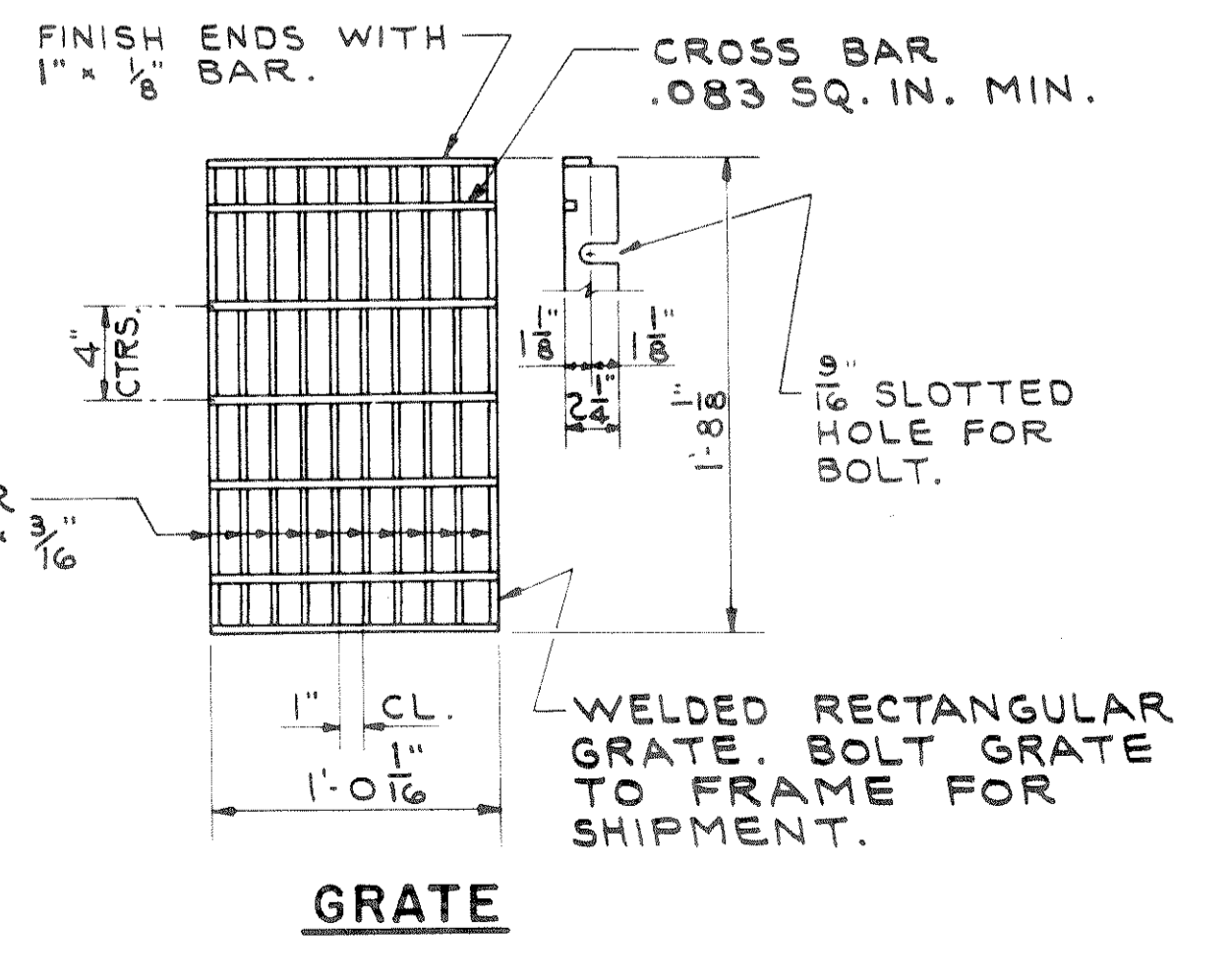
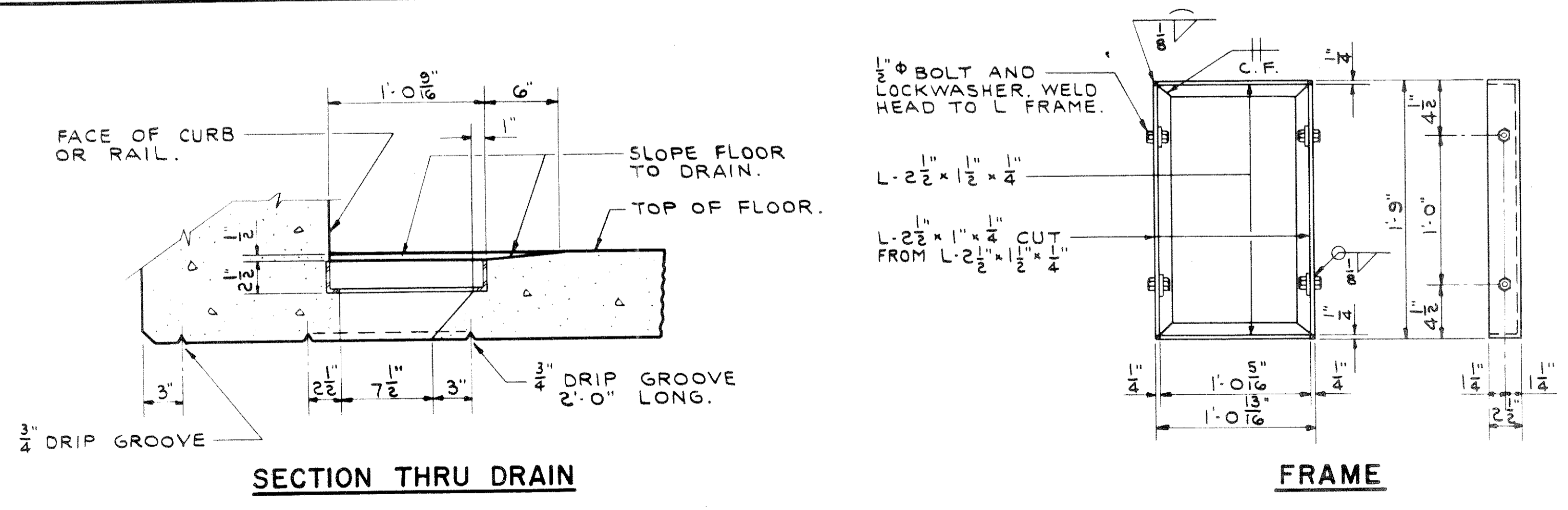
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	SUPERSTRUCTURE
DESIGN SPEC. AASHO-G1	LOADING H20
DATE 12-67	DESIGN CRD
DRAWN PAGE	CHK. F.R.W.
STRUCTURE B-35-18	SHEET 2 OF 9

X36676



FLOOR DRAIN TYPE "A"

FLOOR DRAIN TYPE "C"



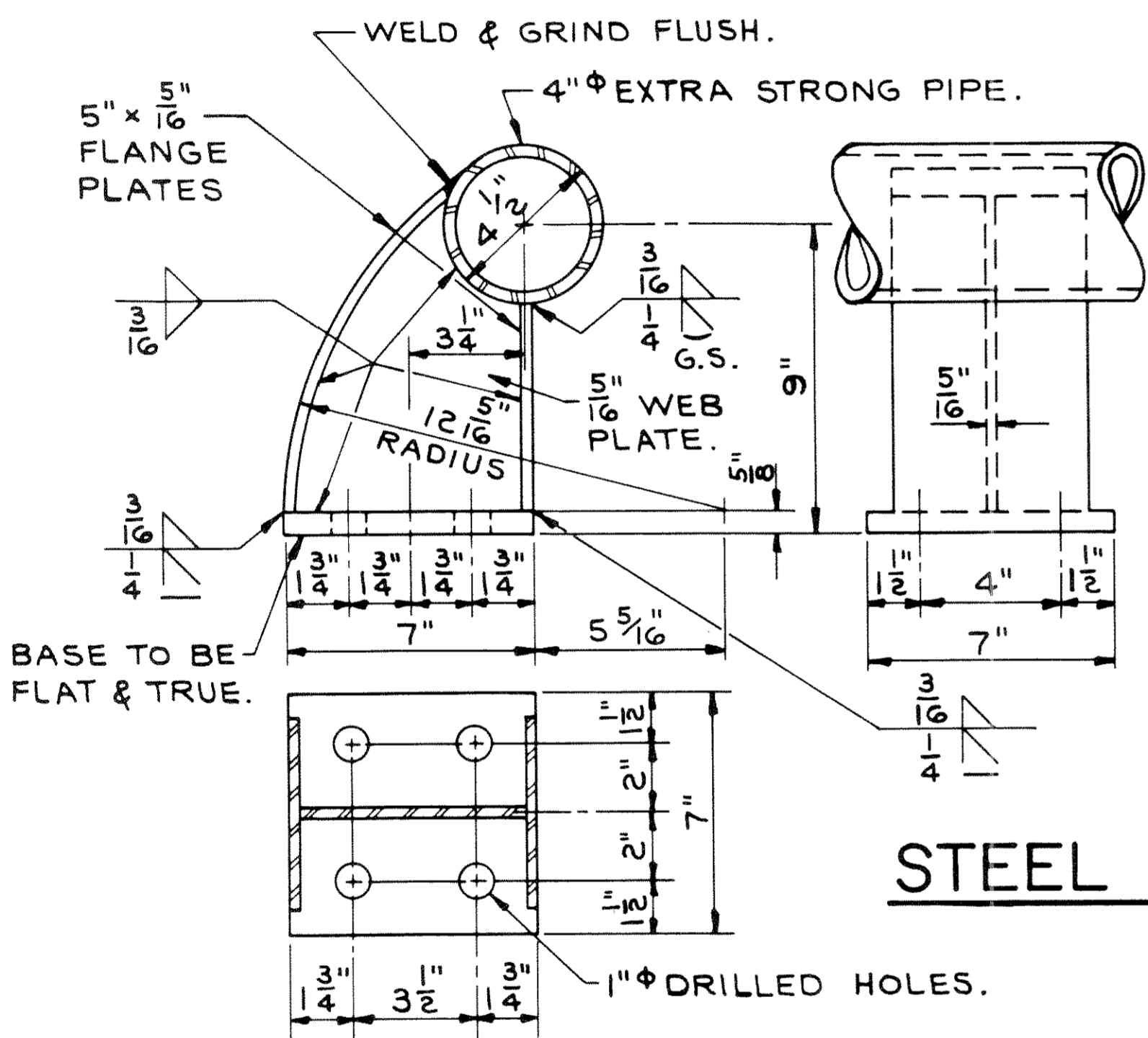
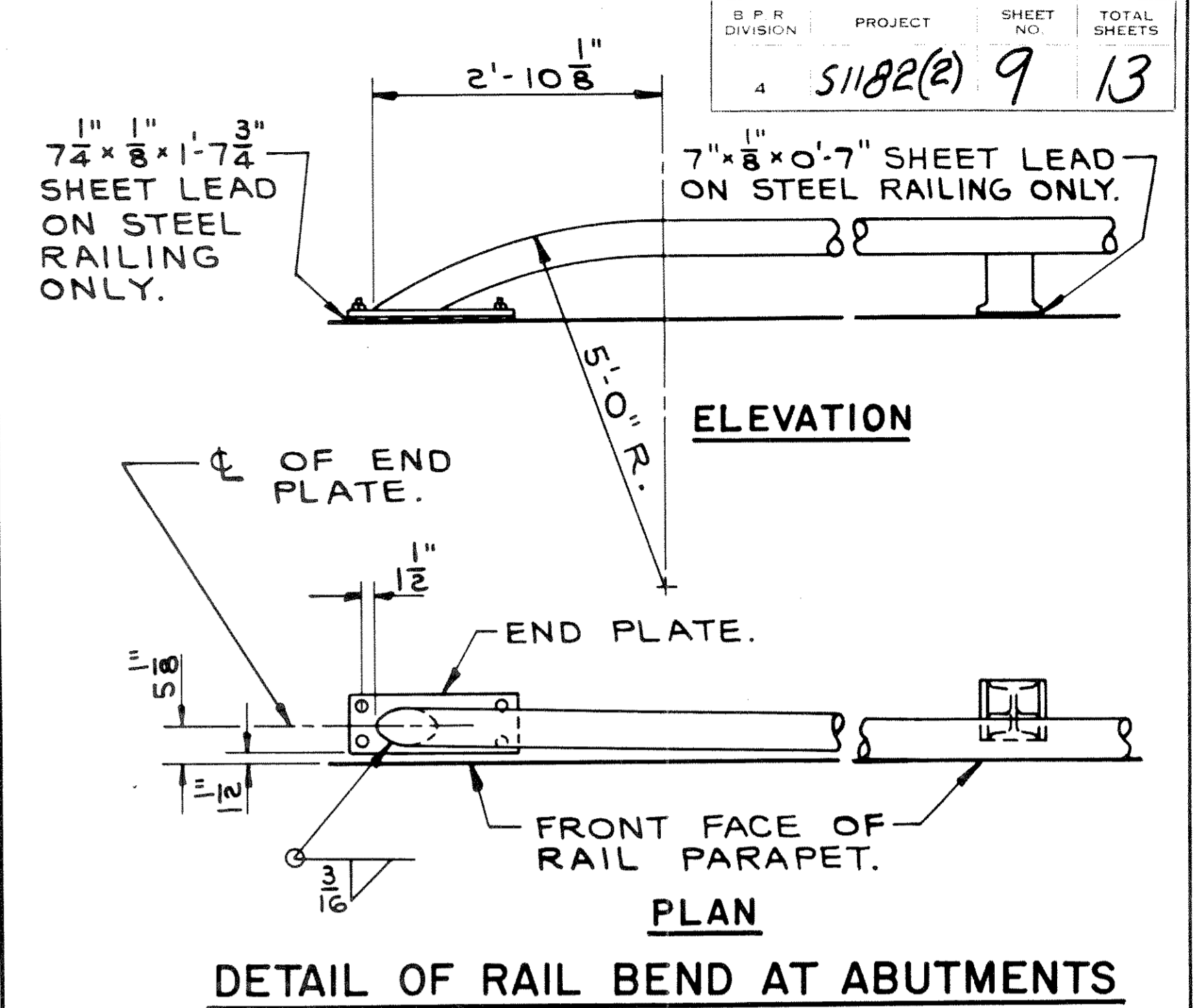
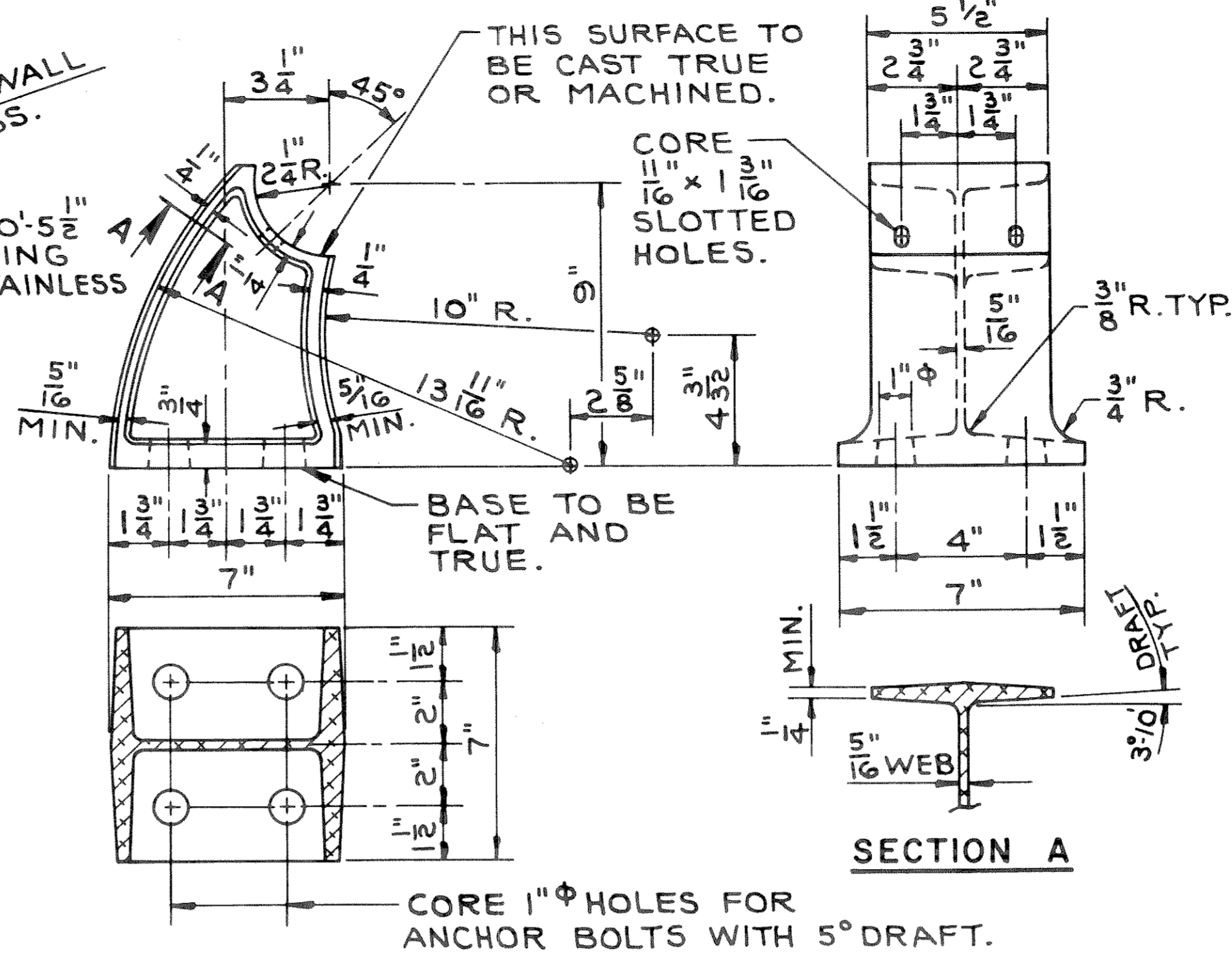
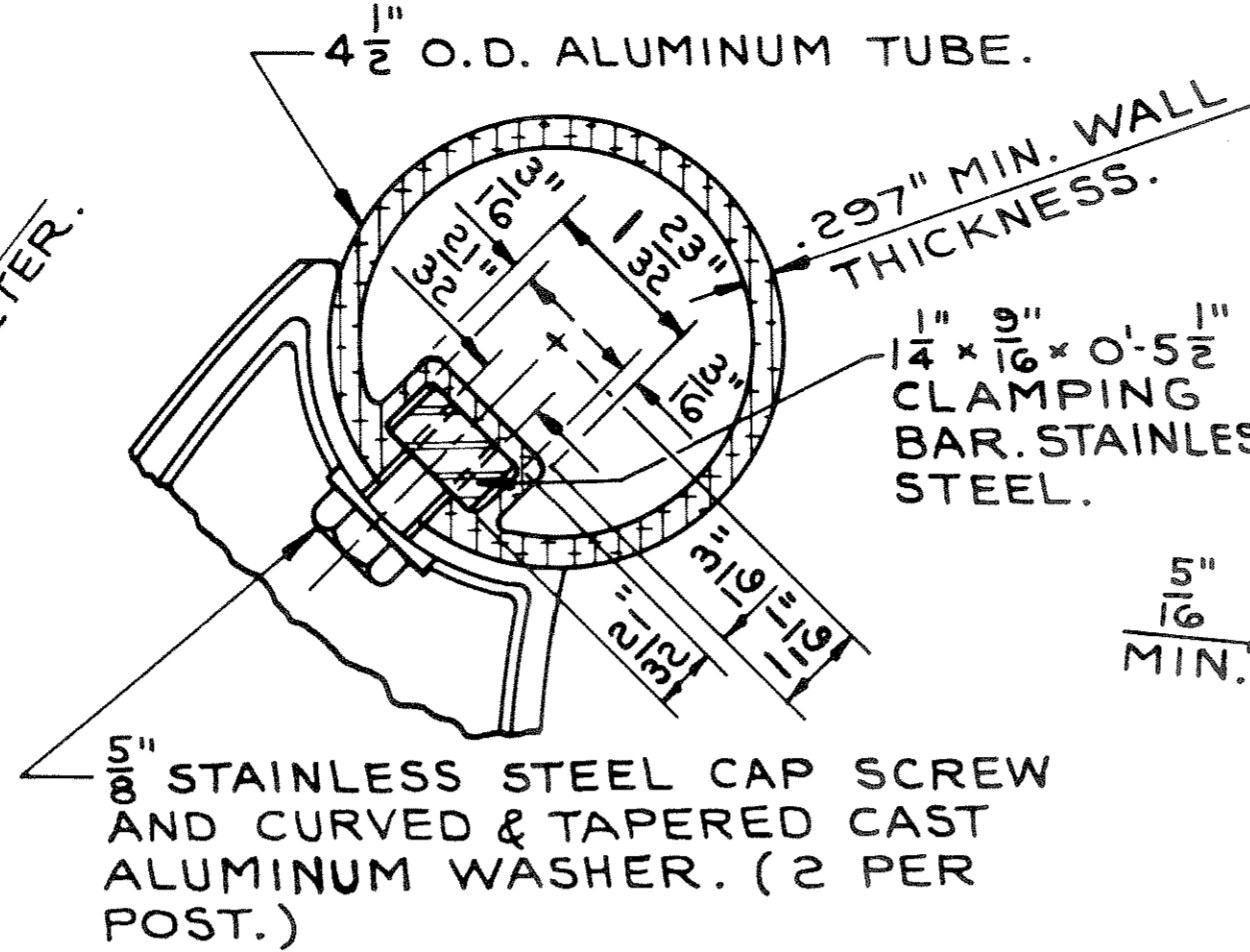
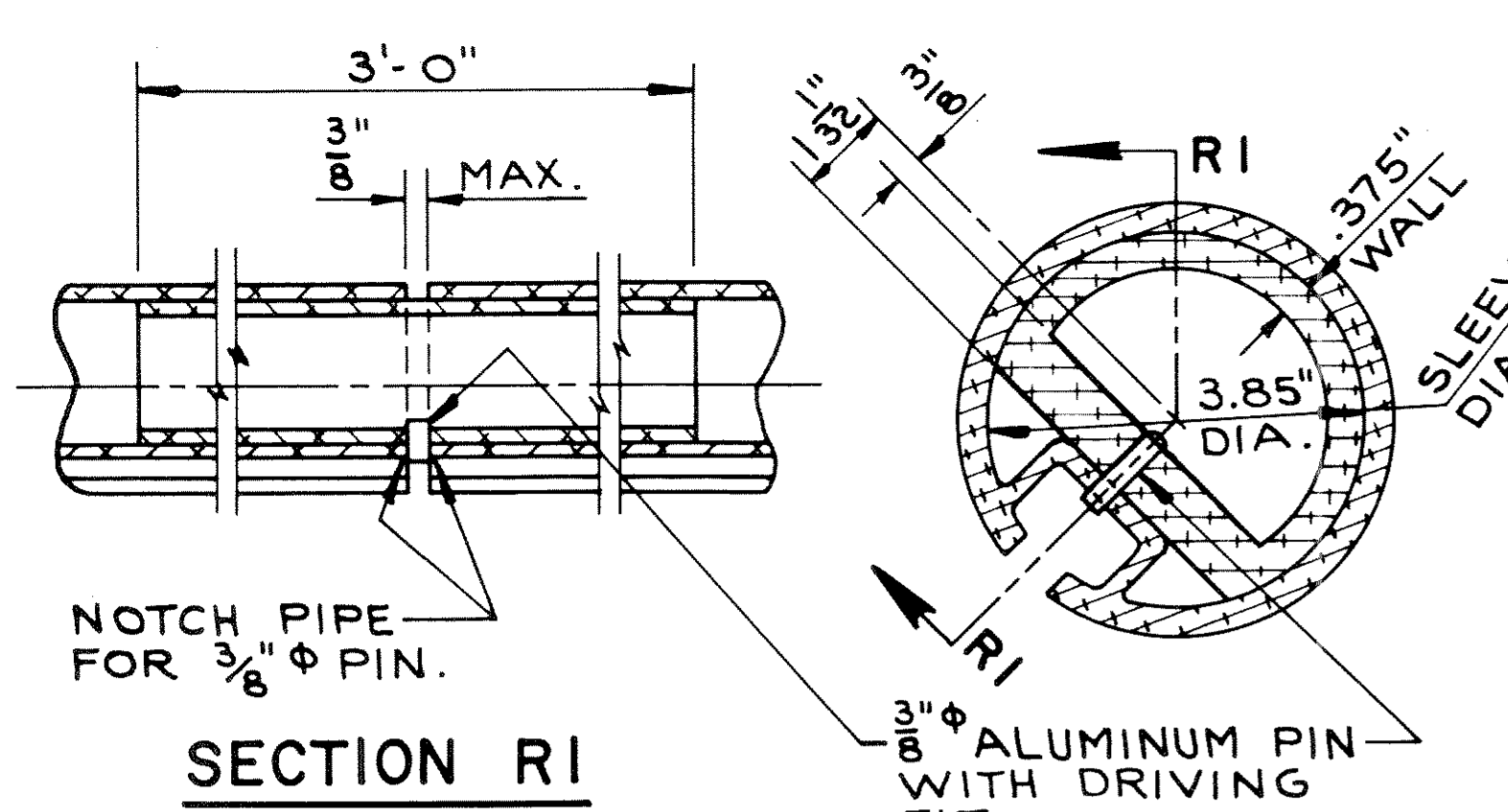
FLOOR DRAIN TYPE "B"

NOTE: WELDS ON COPPER BEARING STEEL SHALL BE MADE WITH LOW HYDROGEN ELECTRODES.

FLOOR DRAIN TYPE	A
FLOOR DRAINS REQ'D.	2

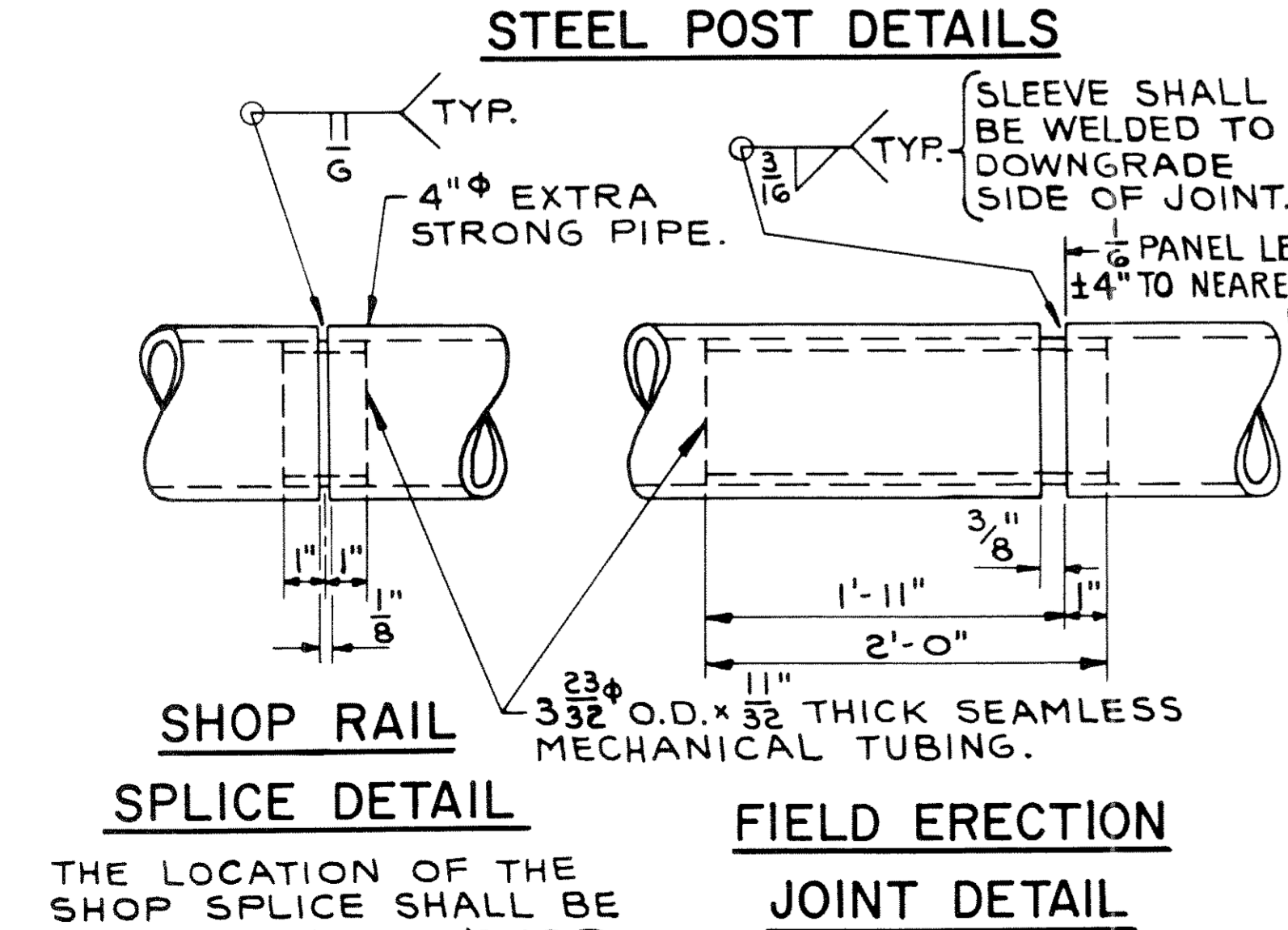
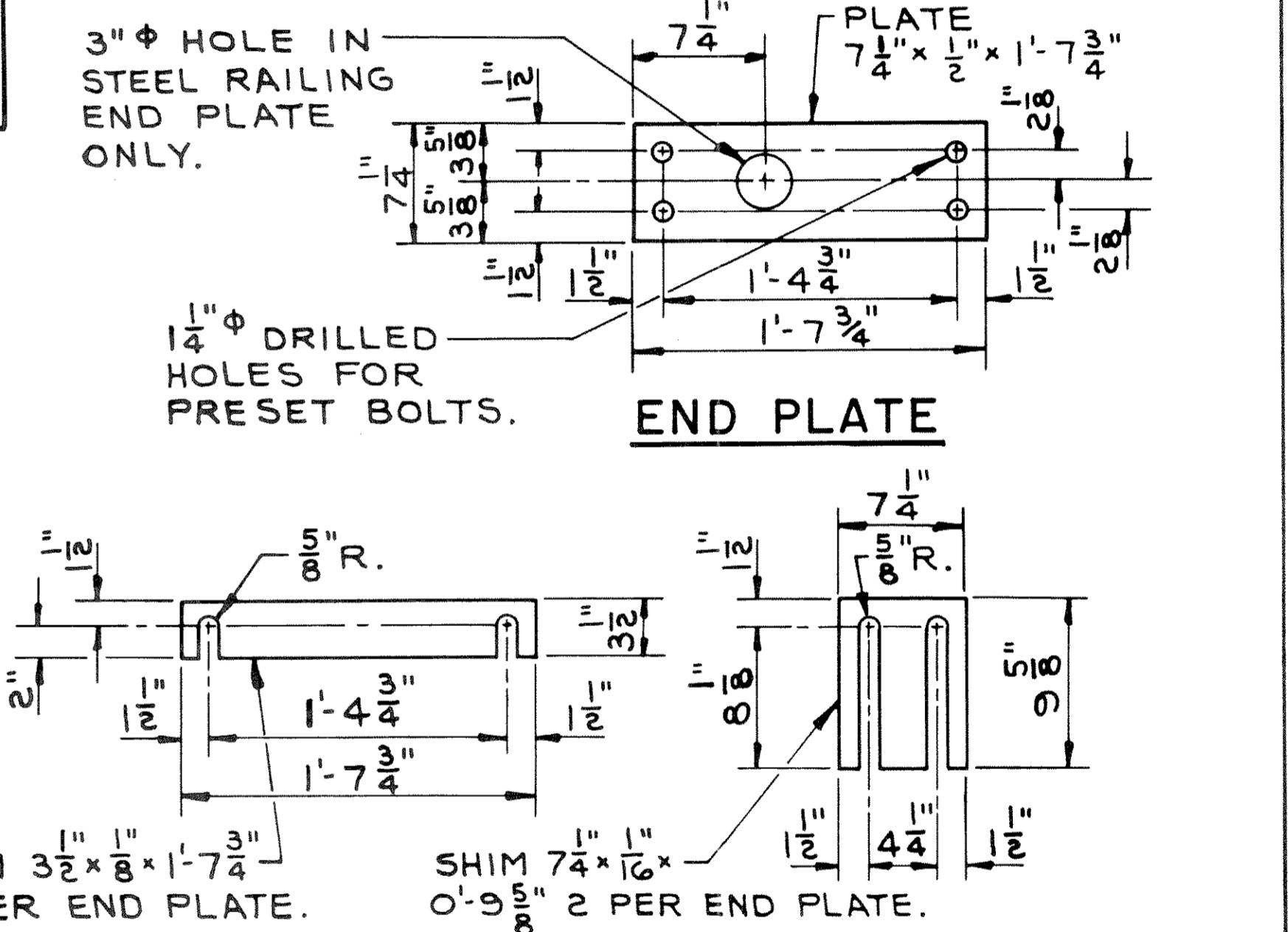
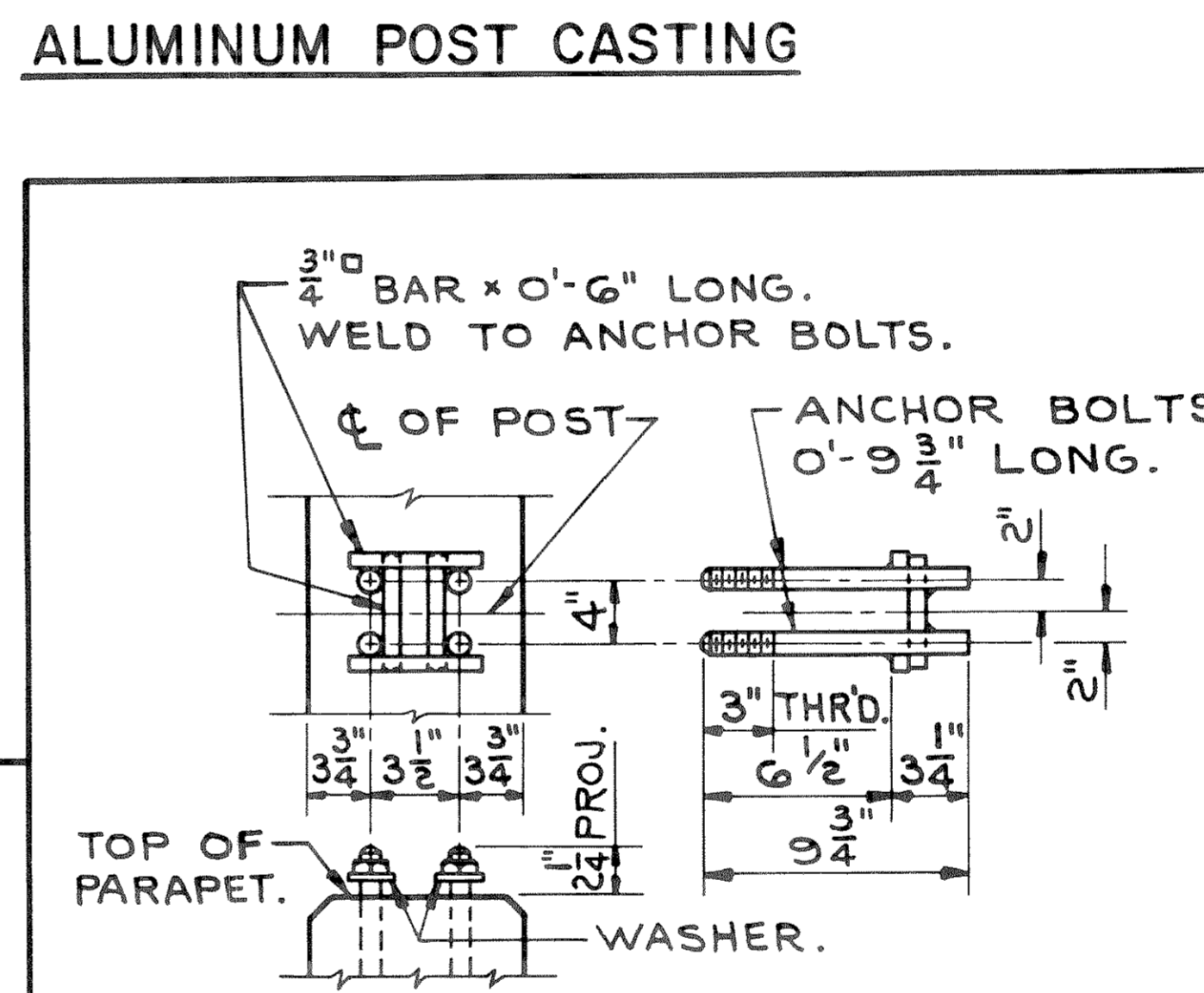
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
FLOOR DRAIN DETAILS	
DESIGNED BY A.A.S.H.O. (96)	LOADING H20
DATE 1/12/67	DRAWN PAGE
STRUCTURE B-35-18	SHEET 4 OF 9

X36678



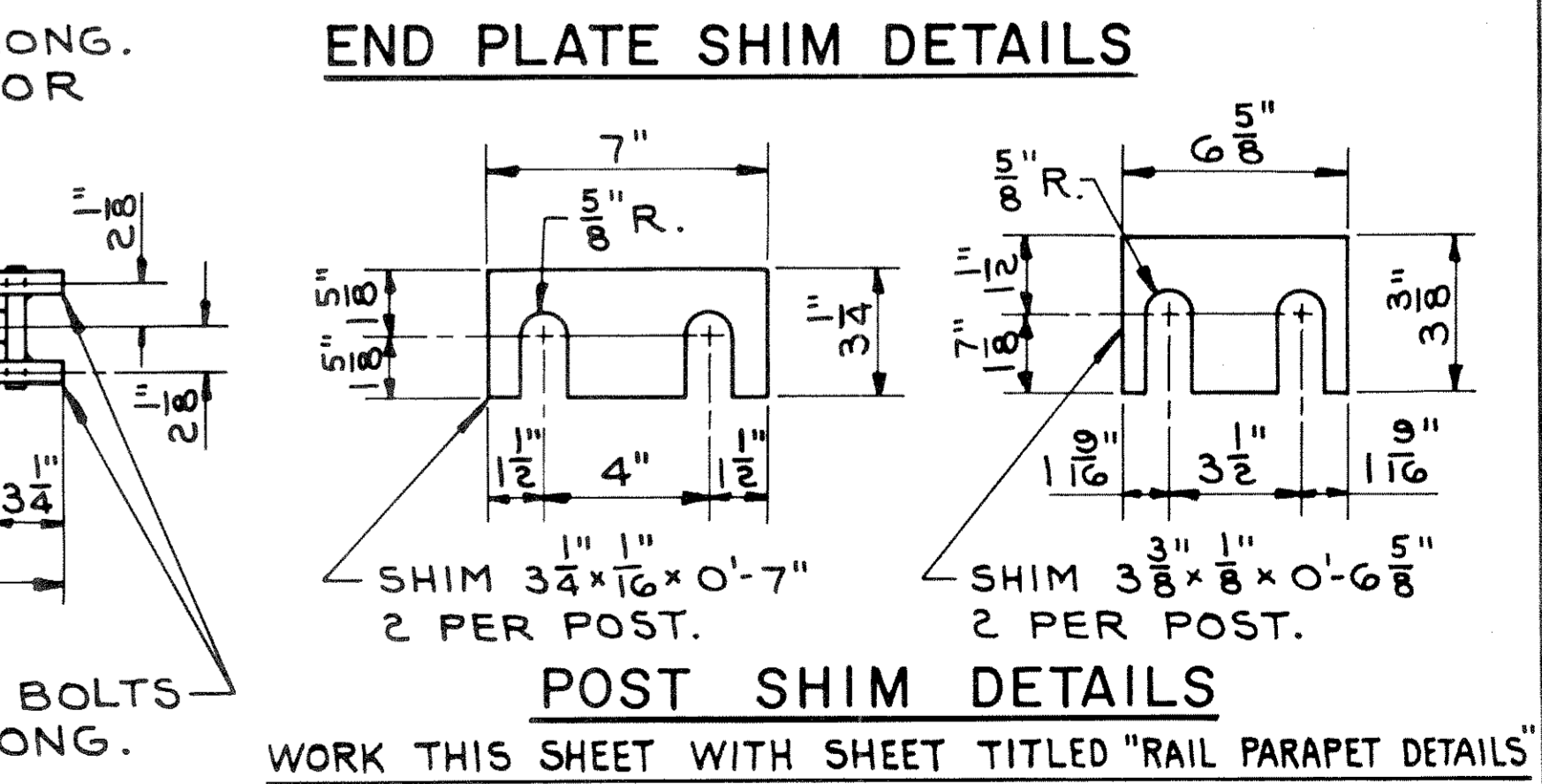
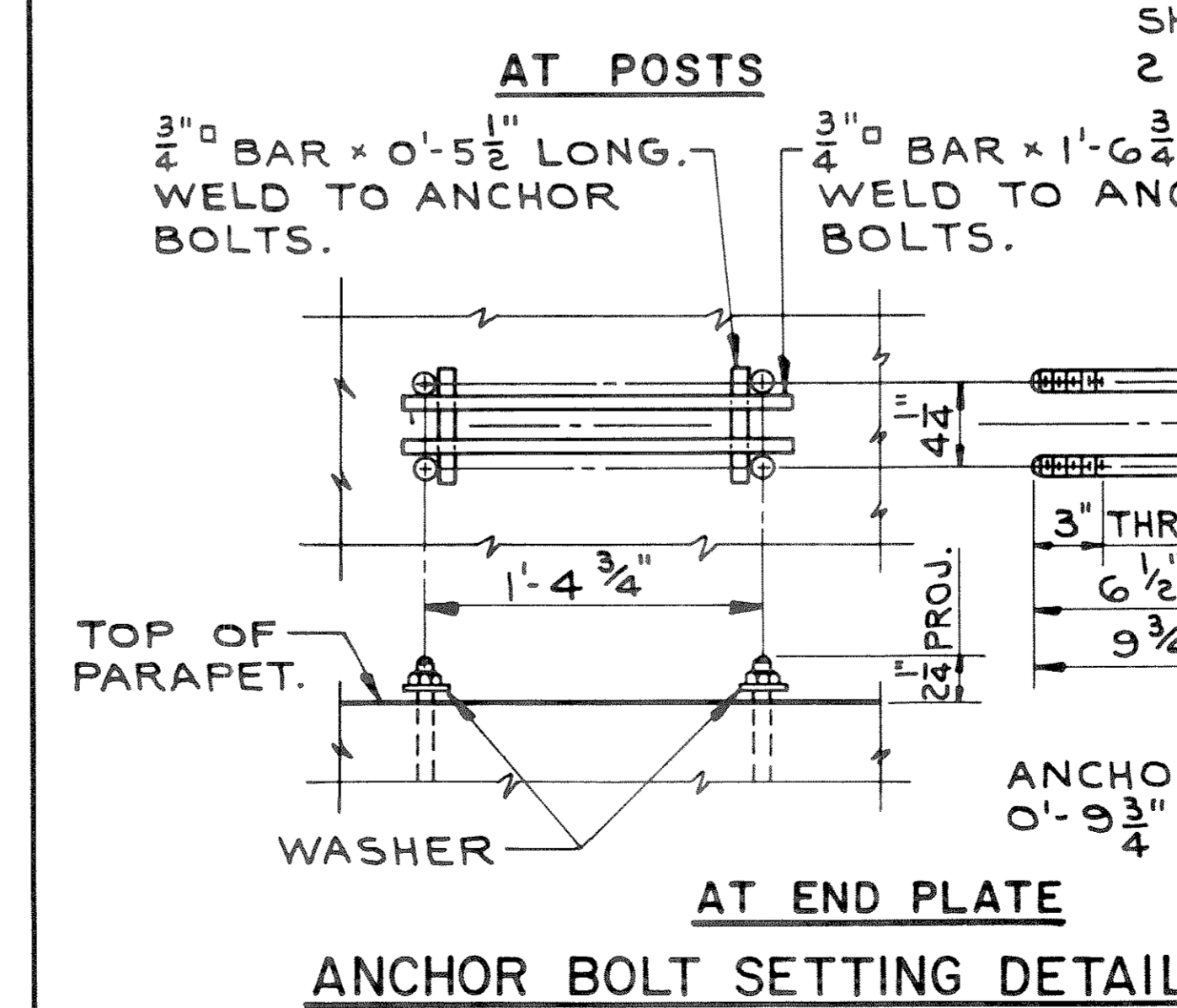
NOTES

RAILING SPLICES SHALL BE LOCATED SUCH THAT ϕ OF SPLICE IS $\frac{1}{6}$ PANEL LENGTH ± 4 " OFF NEAREST POST. ALUMINUM SHIMS SHALL BE USED UNDER POSTS AND END PLATES WHERE REQUIRED FOR ALIGNMENT. RAILING SHALL BE FABRICATED IN TWO AND THREE PANEL LENGTHS. ANCHOR BOLTS, NUTS & WASHERS TO BE STAINLESS STEEL. WALL THICKNESS OF TUBING SHOWN ABOVE SHALL BE MINIMUM NOMINAL AVERAGE WALL THICKNESS.



NOTES

RAILING SHALL BE FABRICATED IN 2 & 3 PANEL LENGTHS. STEEL SHIMS SHALL BE USED UNDER POSTS AND UNDER END PLATES WHERE REQUIRED FOR ALIGNMENT. THE FOLLOWING MATERIALS SHALL BE USED: RAILING SHALL BE 4" ϕ EXTRA STRONG PIPE CONFORMING TO ASTM DESIGNATION A53, GRADE B. SLEEVES SHALL BE 3 3/32" ϕ O.D. x 1/32" THICK SEAMLESS MECHANICAL TUBING MADE OF STEEL WITH A MINIMUM ULTIMATE TENSILE STRENGTH OF 60,000 P.S.I. AND A MINIMUM ELONGATION OF 10%. POSTS SHALL BE FABRICATED FROM MATERIAL CONFORMING TO ASTM DESIGNATION A36. ANCHOR BOLTS TO BE MADE FROM MATERIAL CONFORMING TO ASTM A307. CAULK EXPOSED OPENINGS BETWEEN SHIMS WITH LEAD WOOL. GALVANIZE ENTIRE RAILING AFTER FABRICATION INCLUDING NUTS, WASHERS, SHIMS AND TOP 3 1/2" OF ANCHOR BOLTS.



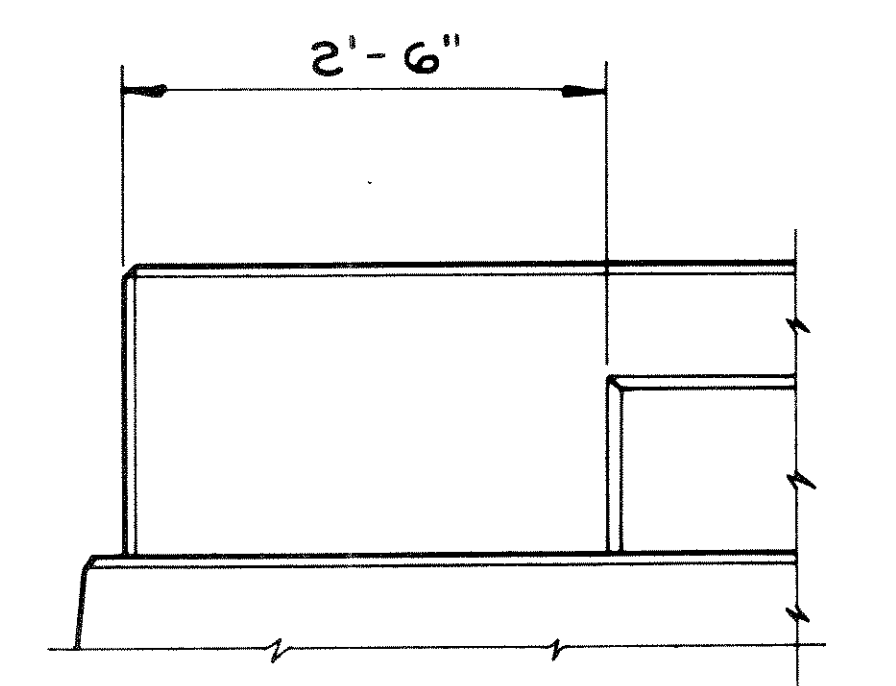
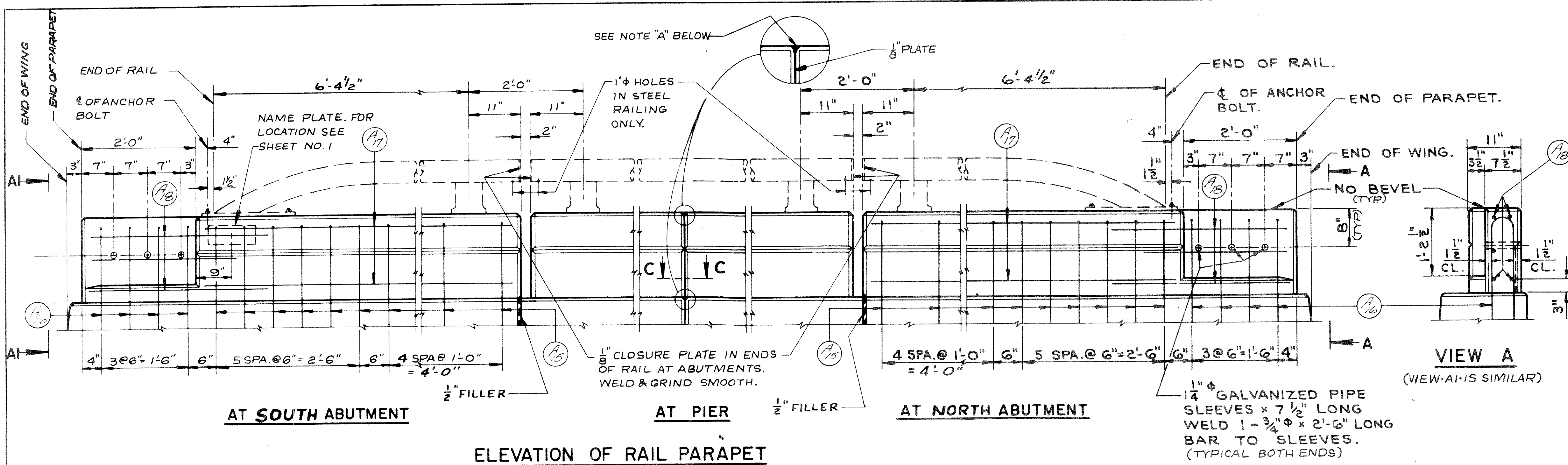
THE LOCATION OF THE SHOP SPLICE SHALL BE SHOWN ON THE SHOP DRAWINGS.

THE SHANK AND ROOT OF THREAD DIAMETER FOR ANCHOR BOLTS SHALL BE A MINIMUM OF 0.62 INCHES.

WORK THIS SHEET WITH SHEET TITLED "RAIL PARAPET DETAILS"

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	DETAILS FOR TYPE "G" TUBULAR ALUMINUM & STEEL RAILING
DESIGNED BY	A.A.S.H.O. 6/61
DATE	12-67
STRUCTURE	B-35-18
SHEET	5 OF 9

B.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	51182(2)	10	13



VIEW A
(VIEW A1-IS SIMILAR)

NOTES

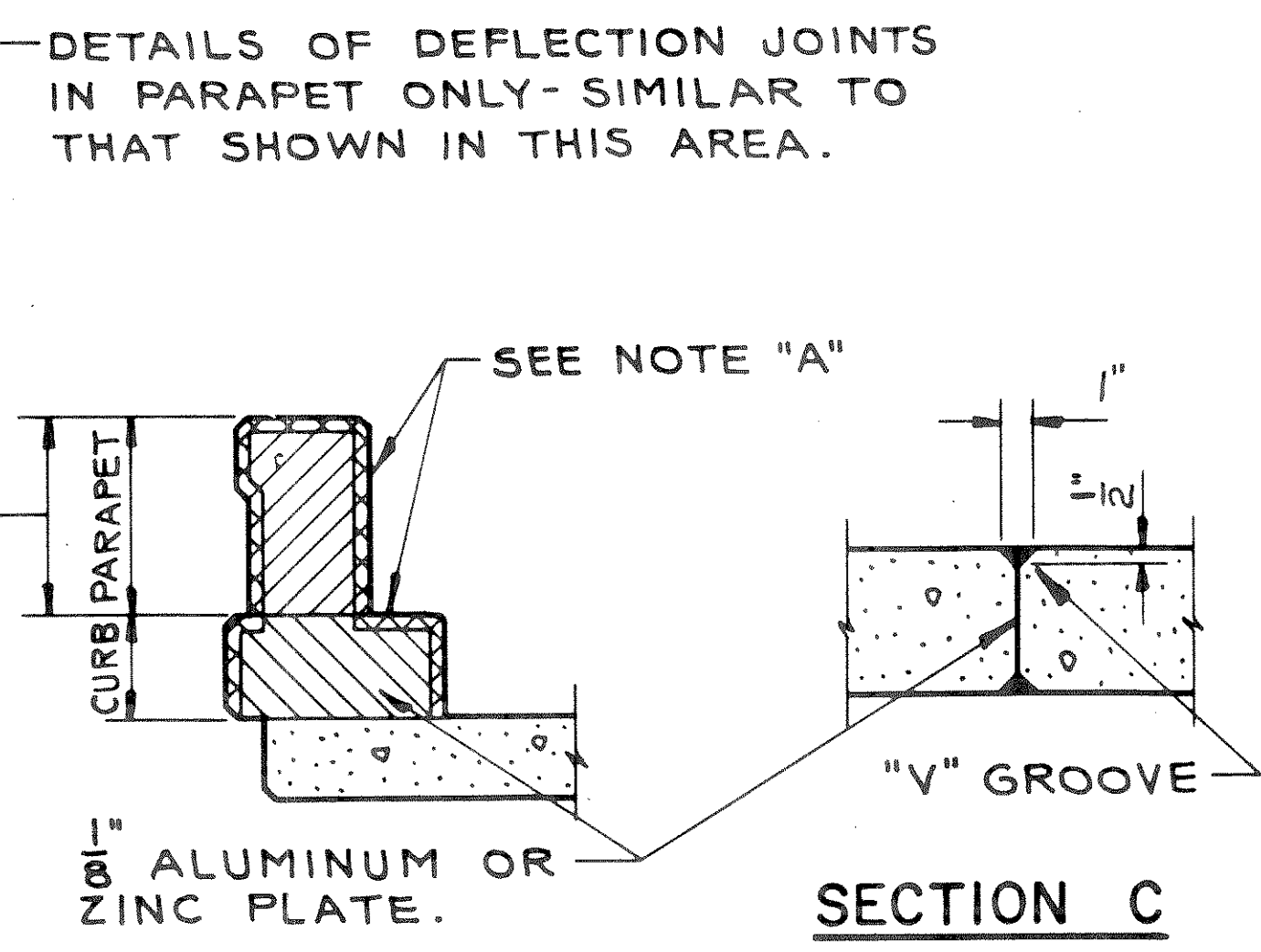
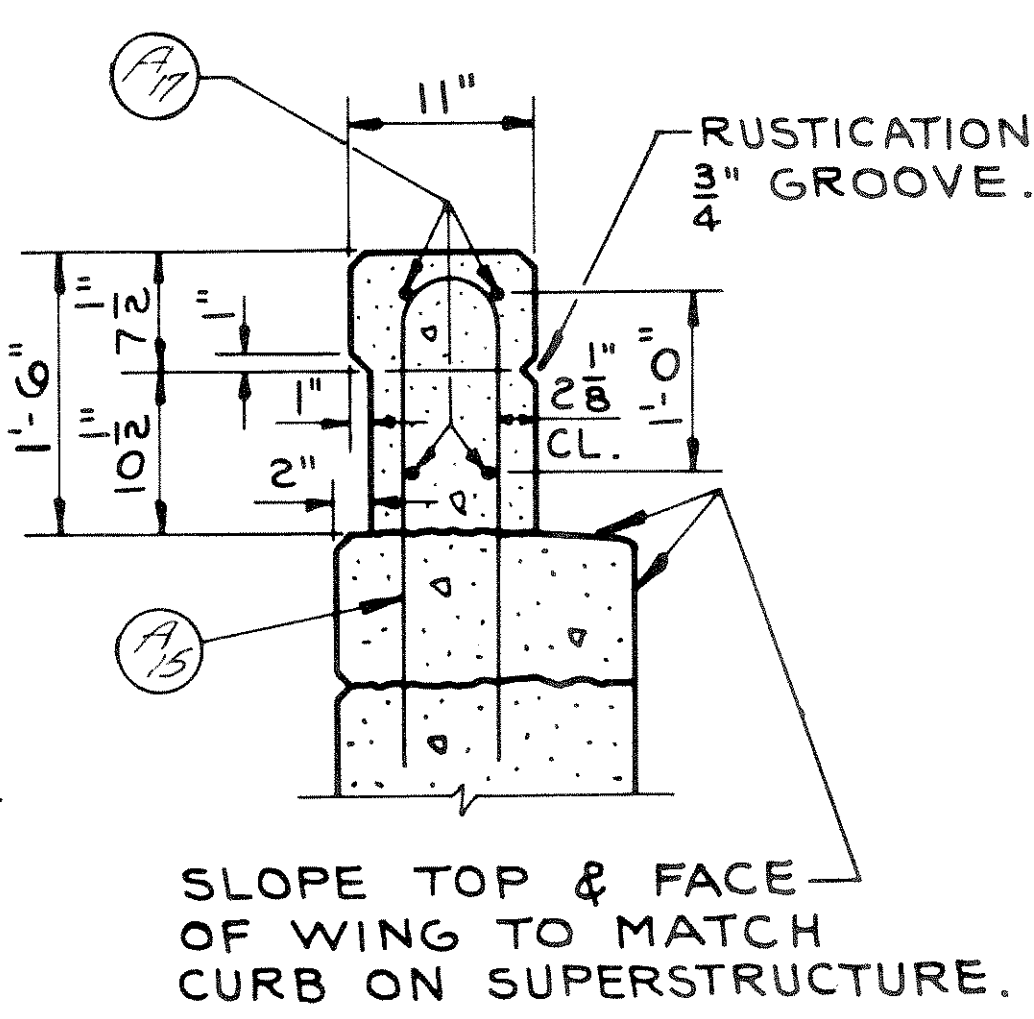
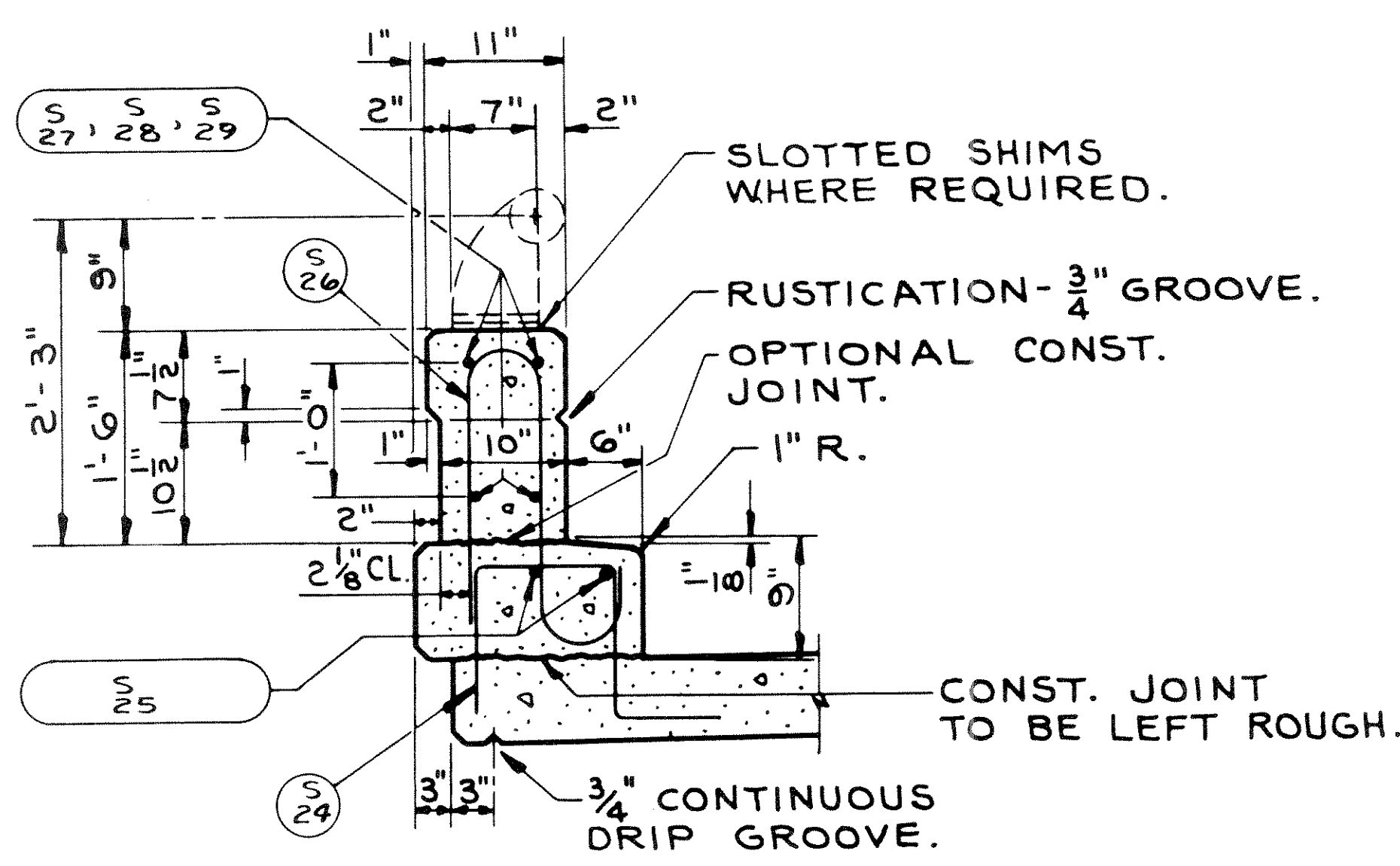
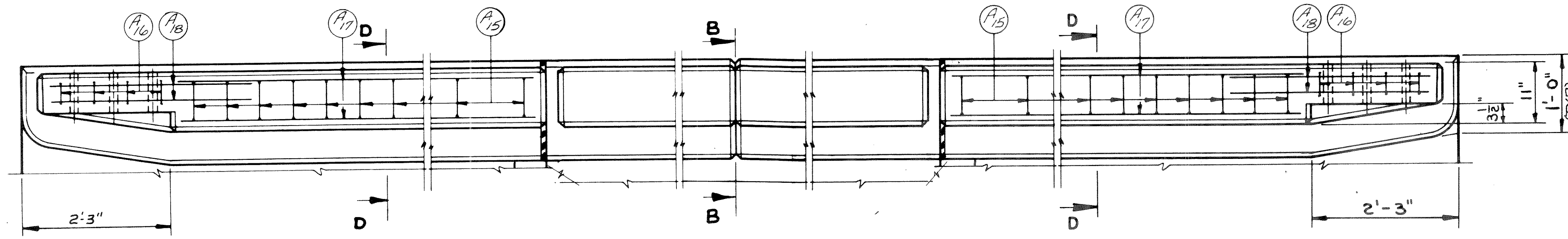
WHEN PARAPETS AND CURBS ARE POURED CONTINUOUSLY FROM END TO END THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR ALUMINUM PLATE CUT AS SHOWN IN SECTION "B" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS AND CURBS ARE USED AT THE DEFLECTION JOINTS ONE SIDE OF JOINT SHALL BE COATED WITH BITUMINOUS PAINT AND PLATE SEPARATORS MAY BE OMITTED.

COST OF 1/4" GALVANIZED PIPE SLEEVES AND 3/4" BAR TO BE INCLUDED IN UNIT PRICE BID FOR CONCRETE MASONRY.

WORK THIS SHEET WITH SHEET TITLED "DETAILS FOR TYPE "G" TUBULAR ALUMINUM AND STEEL RAILING".

ALL POST SPACINGS ARE TAKEN HORIZONTALLY ALONG CL OF RAILING AT BASE OF POSTS. ALL POSTS SHALL BE SET NORMAL TO GRADE.

NOTE "A": FILL WITH NON-STAINING GRAY TWO COMPONENT POLYSULFIDE LIQUID POLYMER (GUN GRADE) WITH SURFACE PRIMER, CONFORMING TO A.S.A.-A-116.1-1960.



SHOWING DEFLECTION JOINT IN CURB AND PARAPET AT PIERS.

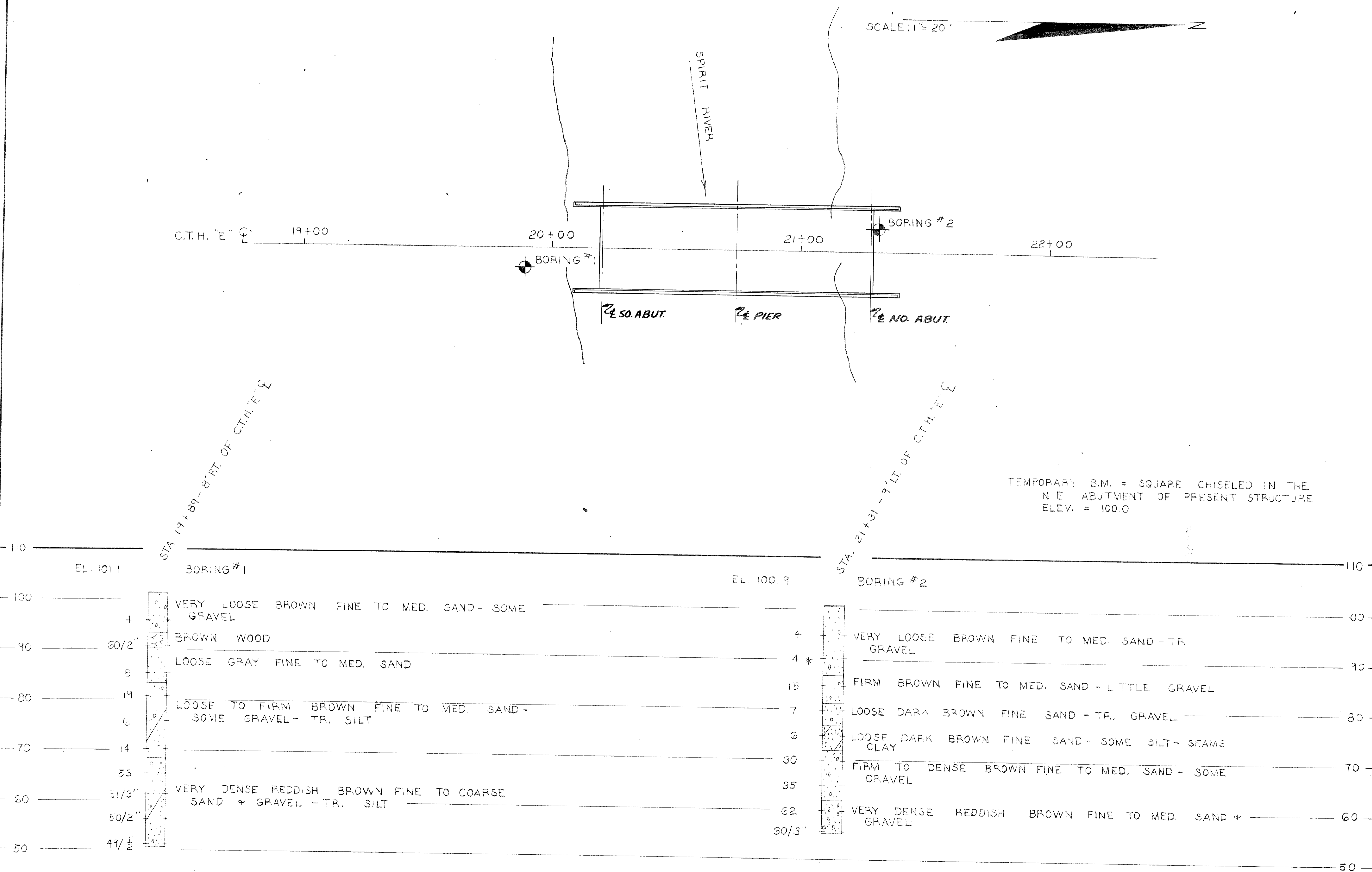
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	RAIL PARAPET DETAILS
	DESIGN SPEC AASHTO '61 LOADING CONST. SPEC. 1963
	DATE 12/67 DESIGN DRAWN PAGE CRD FR.W.
STRUCTURE B-35-18 SHEET 6 OF 9	

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	5182(2)	13	13

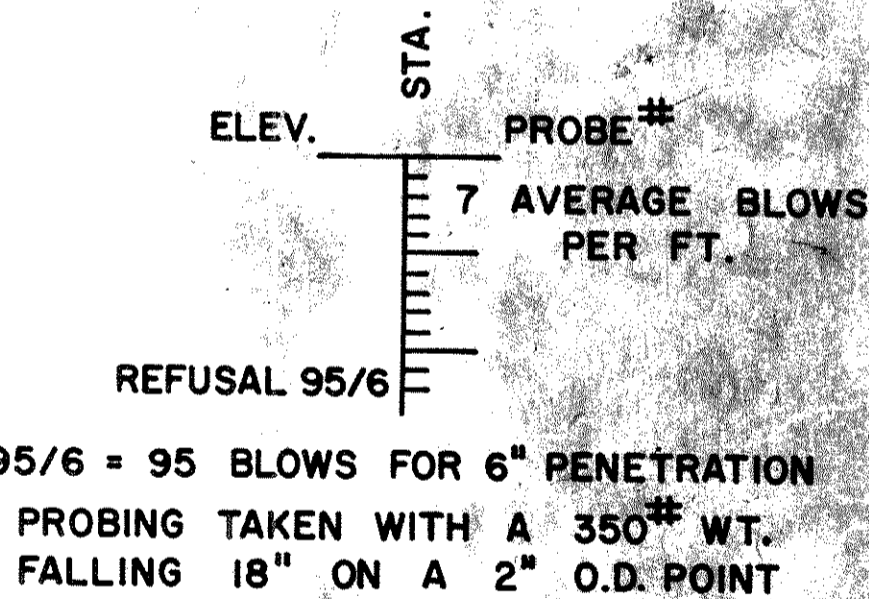
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN

FOR THE DESIGN OF THE STRUCTURE FOUNDATION, TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING WITH THE LOG OF SUCH EXPLORATION DATA AS INTERPRETED FOR SUCH DESIGN PURPOSE AS SHOWN. THE EXPLORATIONS WERE MADE BY ORDINARY AND CONVENTIONAL METHODS AND CARE DEEMED ADEQUATE FOR SUCH PURPOSE. HOWEVER, SINCE IT IS A MATTER OF COMMON KNOWLEDGE THAT THE EXACT CHARACTER OF ANY MATERIAL AND ITS REACTION IS DIFFICULT TO DETERMINE FROM SUCH SUBSURFACE EXPLORATION AND THAT THE KIND AND CHARACTER OF MATERIAL AT THE SITE WHERE THE FOUNDATIONS ARE BUILT MAY VARY SUBSTANTIALLY FROM THAT INDICATED BY THE LOG THEY ARE MADE AVAILABLE TO THE BIDDERS SIMPLY FOR WHAT THEY ARE WORTH, WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED THAT THE MATERIAL TO BE ENCOUNTERED IN BUILDING THE FOUNDATION WILL CONFORM THEREWITH. IF THE LOG IS USED BY THE CONTRACTOR IN MAKING HIS BID, IT IS HEREBY EXPRESSLY STIPULATED THAT THE COMMISSION ACCEPTS NO RESPONSIBILITY FOR SAID USE.

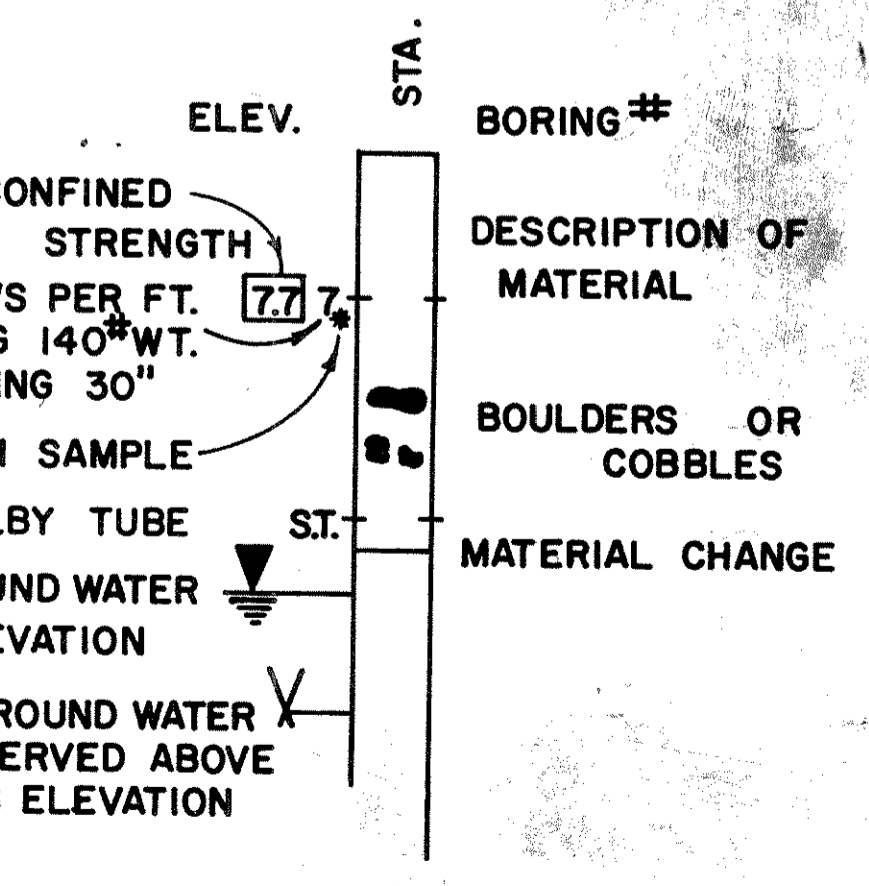
UNLESS OTHERWISE SPECIFIED THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" OD x 1.4" ID SPLIT SPOON SAMPLER WITH A 140 LB. HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASSED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.



LEGEND OF PROBING



LEGEND OF BORING



REVISION	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUBSURFACE EXPLORATION		
DESIGN SPEC.	LOADING	CONST. SPEC.	
DATE: 12-67	DESIGN	DRAWN: 2/80	CHKD: F.R.W.
STRUCTURE B-35-18		SHEET 9 OF 9	

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