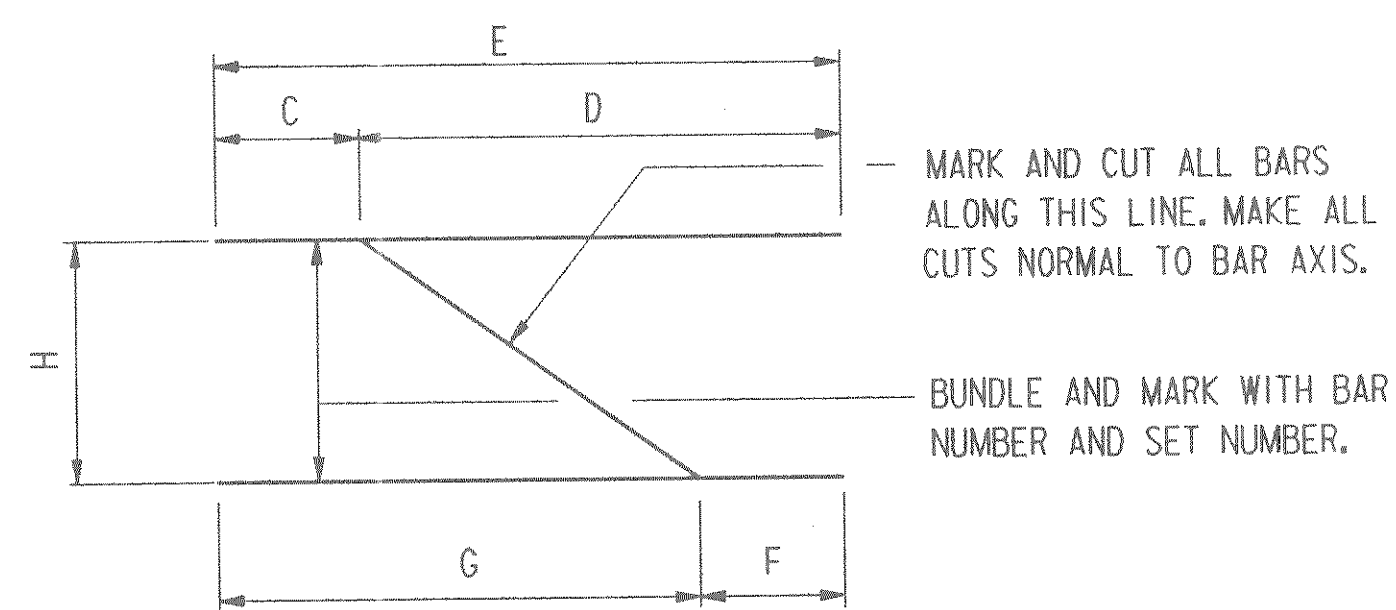
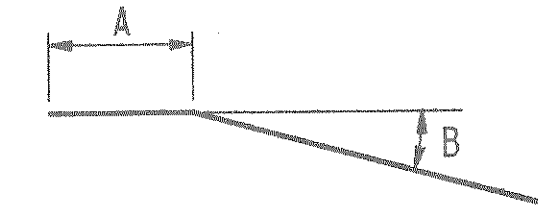


MARK		C	D	E	F	G	H	SETS REQ'D.
A426	SET 1	3-9		14-7		10-10	8	1 SET 1
	SET 2		10-10		3-9			1 SET 2
A442	SET 3	3-9		14-7		10-10	11	1 SET 3
	SET 4		10-10		3-9			1 SET 4
B426	SET 5	3-9		14-8		10-11	8	1 SET 5
	SET 6		10-11		3-9			1 SET 6
B442	SET 7	3-9		14-7		10-10	11	1 SET 7
	SET 8		10-10		3-9			1 SET 8

NOTE: "H" IS THE NUMBER OF BARS IN CUTTING DIAGRAM BEFORE THE CUT.

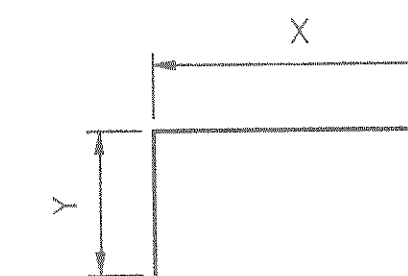


CUTTING DIAGRAM



MARK	A	ANGLE B
A606	1-6	45° - 00'
A510	1-6	45° - 00'
A511	1-6	45° - 00'
A512	1-6	45° - 00'
A514	1-6	45° - 00'
A515	1-6	45° - 00'
A517	8-0	24° - 00'
A519	1-6	31° - 00'
A520	1-6	31° - 00'
A521	1-6	31° - 00'
A523	1-6	31° - 00'
A524	1-6	31° - 00'
A527	1-6	45° - 00'
A528	1-6	45° - 00'
A529	1-6	45° - 00'
A530	1-6	45° - 00'
A531	1-6	45° - 00'
A534	11-0	31° - 00'
A536	1-6	36° - 00'
A537	1-6	36° - 00'
A538	1-6	36° - 00'
A539	1-6	36° - 00'
A540	1-6	36° - 00'
A532	1-6	45° - 00'

MARK	A	ANGLE B
B606	1-6	45° - 00'
B510	1-6	45° - 00'
B511	1-6	45° - 00'
B512	1-6	45° - 00'
B514	1-6	45° - 00'
B515	1-6	45° - 00'
B517	8-0	24° - 00'
B519	1-6	31° - 00'
B520	1-6	31° - 00'
B521	1-6	31° - 00'
B523	1-6	31° - 00'
B524	1-6	31° - 00'
B527	1-6	45° - 00'
B528	1-6	45° - 00'
B529	1-6	45° - 00'
B530	1-6	45° - 00'
B531	1-6	45° - 00'
B534	11-0	31° - 00'
B536	1-6	36° - 00'
B537	1-6	36° - 00'
B538	1-6	36° - 00'
B539	1-6	36° - 00'
B540	1-6	36° - 00'
B532	1-6	45° - 00'



MARK	X	Y
A501	1-6	2-0
A403	1-6	3-4
A407	1-8	0-5
B501	1-6	2-0
B403	1-6	3-4
B407	1-8	0-5

DATE= 12-27-85

PRF= ABUTDET02 [140001]
 FILE= BILLBAR2.FIN
 W.U.= 1128000
 W.U.=

No.	Date	Revision	By
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-94			
Const. Spec.	WIS. 1981	Drawn By	T.A.W.
		Plans Checked	JRL
ABUTMENT DETAILS			SHEET 9 OF 12
			X78475